

SECTION 1 GENERAL

Group 1 Safety Hints	1-1
Group 2 Specifications	1-9

SECTION 2 STRUCTURE AND FUNCTION

Group 1 Pump Device	2-1
Group 2 Main Control Valve	2-9
Group 3 Swing Device	2-25
Group 4 Travel Device	2-35
Group 5 RCV Lever	2-41
Group 6 RCV pedal	2-48
Group 7 Brake pedal(Valve)	2-49
Group 8 Gear box	2-51
Group 9 Steering valve	2-54
Group 10 Axle	2-56

SECTION 3 HYDRAULIC SYSTEM

Group 1 Hydraulic Circuit	3-1
Group 2 Main Circuit	3-2
Group 3 Pilot Circuit	3-5
Group 4 Single Operation	3-10
Group 5 Combined Operation	3-25

SECTION 4 ELECTRICAL SYSTEM

Group 1 Component Location	4-1
Group 2 Monitoring system	4-3
Group 3 Electrical Circuit	4-11
Group 4 Electrical Component Specification	4-28
Group 5 Connectors	4-38

SECTION 5 TROUBLESHOOTING

Group 1 Before Trobleshooting	5-1
Group 2 Hydraulic and Mechanical System	5-4
Group 3 Electrical System	5-23

SECTION 6 MAINTENANCE STANDARD

Group 1 Operational Performance Test	6-1
Group 2 Major Components	6-19

SECTION 7 DISASSEMBLY AND ASSEMBLY

Group 1 Precaution	7-1
Group 2 Tightening Torque	7-4
Group 3 Pump Device	7-7
Group 4 Main Control Valve	7-38
Group 5 Swing Device	7-53
Group 6 Travel Device	7-74
Group 7 Gear box	7-98
Group 8 Steering valve	7-126
Group 9 Front axle	7-147
Group 10 Rear axle	7-238
Group 11 RCV Lever	7-310
Group 12 Turning Joint	7-324
Group 13 Boom, Arm and Bucket Cylinder	7-329
Group 14 Work Equipment	7-348

SECTION 8 COMPONENT MOUNTING TORQUE

Group 1 Introduction Guide	8-1
Group 2 Engine System	8-2
Group 3 Electric System	8-4
Group 4 Hydraulic System	8-5
Group 5 Undercarriage	8-7
Group 6 Structure	8-8
Group 7 Work Equipment	8-10