

## GROUP 11 EPPR VALVE

### 1. COMPOSITION OF EPPR VALVE

EPPR(Electro Proportional Pressure Reducing) valve consists of electro magnet and spool valve installed at main hydraulic pump.

#### 1) ELECTRO MAGNET VALVE

Receive electric current from CPU controller and move the spool proportionally according to the specific amount of electric current value.

#### 2) SPOOL VALVE

Is the two way direction control valve for pilot pressure to reduce hydraulic pump flow.

When the electro magnet valve is activated, pilot pressure enters into flow regulator of hydraulic pump. So, pump flow decreases to prevent engine stall.

#### 3) PRESSURE AND ELECTRIC CURRENT VALUE FOR EACH MODE

Mode		Pressure		Electric current (mA)	Engine rpm (At accel dial 10)
		kgf/cm <sup>2</sup>	psi		
Standard (Ver : 5.1)	M	5 ± 3	72 ± 40	235 ± 30	2100 ± 50
	H	10 ± 3	142 ± 40	322 ± 30	1900 ± 50
	S	10 ± 3	142 ± 40	322 ± 30	1800 ± 50
Option (Ver : 6.1)	M	0 ± 3	0 ± 40	160 ± 30	2100 ± 50
	H	5 ± 3	72 ± 40	235 ± 30	2000 ± 50
	S	10 ± 3	142 ± 40	322 ± 30	1900 ± 50
★		19 ± 3	275 ± 40	440 ± 30	-

★ Manually operated condition when prolix switch is selected emergency position.

### 2. HOW TO SWITCH THE VERSION(5.1↔6.1) ON THE CLUSTER

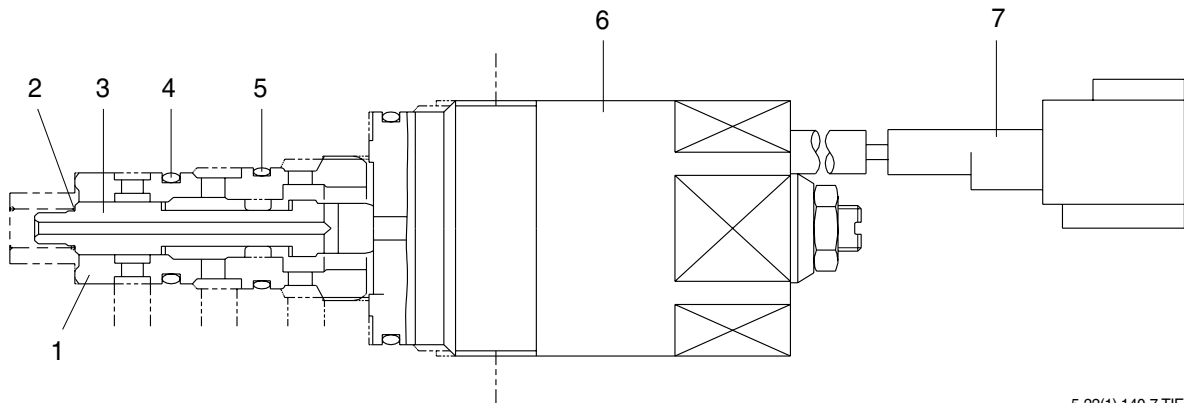
You can switch the EPPR valve pressure set by selecting the version(5.1 ↔ 6.1).

- Dual mode
  - Changing the MCU mode



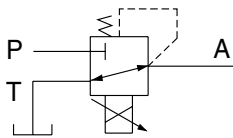
## 2. OPERATING PRINCIPLE

### 1) STRUCTURE



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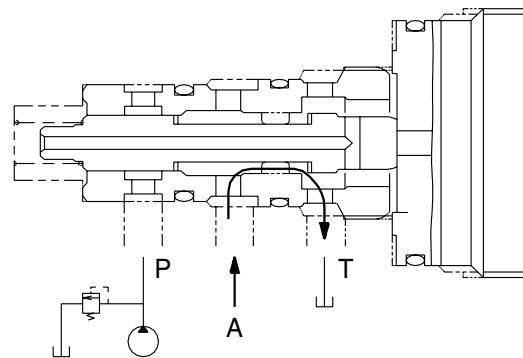
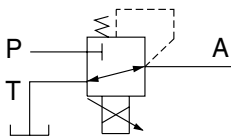
- |          |          |                  |
|----------|----------|------------------|
| 1 Sleeve | 4 O-ring | 6 Solenoid valve |
| 2 Spring | 5 O-ring | 7 Connector      |
| 3 Spool  |          |                  |



- P Pilot oil supply line(Pilot pressure)  
 T Return to tank  
 A Secondary pressure to flow regulator at hydraulic pump

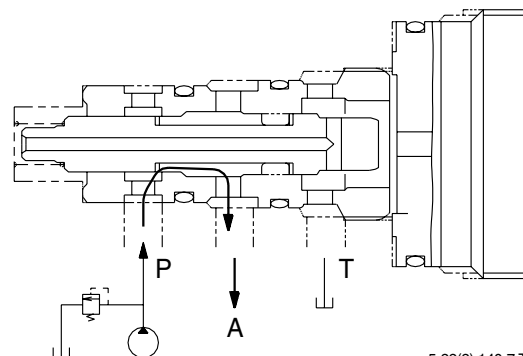
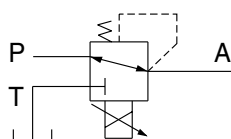
### 2) AT H MODE

Pressure line is blocked and A oil returns to tank.



### 3) AT S MODE

Secondary pressure enters into A.

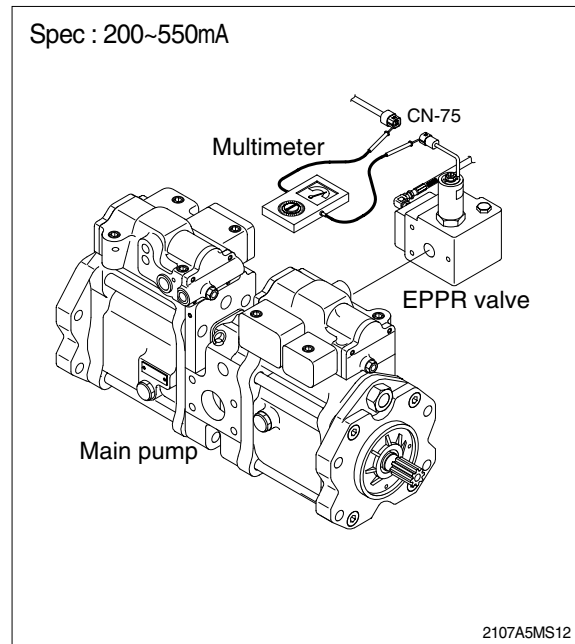


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### 3. EPPR VALVE CHECK PROCEDURE

#### 1) CHECK ELECTRIC VALUE AT EPPR VALVE

- (1) Start engine.
- (2) Set S-mode and cancel auto decel mode.
- (3) Position the accel dial at 10.
- (4) If tachometer show approx  $1800 \pm 50$ rpm, disconnect one wire harness from EPPR valve.
- (5) Install multimeter as figure.
- (6) Check electric current at bucket circuit relief position.



#### 2) CHECK PRESSURE AT EPPR VALVE

- (1) Remove plug and connect pressure gauge as figure.
  - Gauge capacity : 0 to 40-50kgf/cm<sup>2</sup>  
(0 to 580-725psi)
- (2) Start engine.
- (3) Set S-mode and cancel auto decel mode.
- (4) Position the accel dial at 10.
- (5) If tachometer show approx  $1800 \pm 50$ rpm, check pressure at relief position of bucket circuit by operating bucket control lever.
- (6) If pressure is not correct, adjust it.
- (7) After adjust, test the machine.

