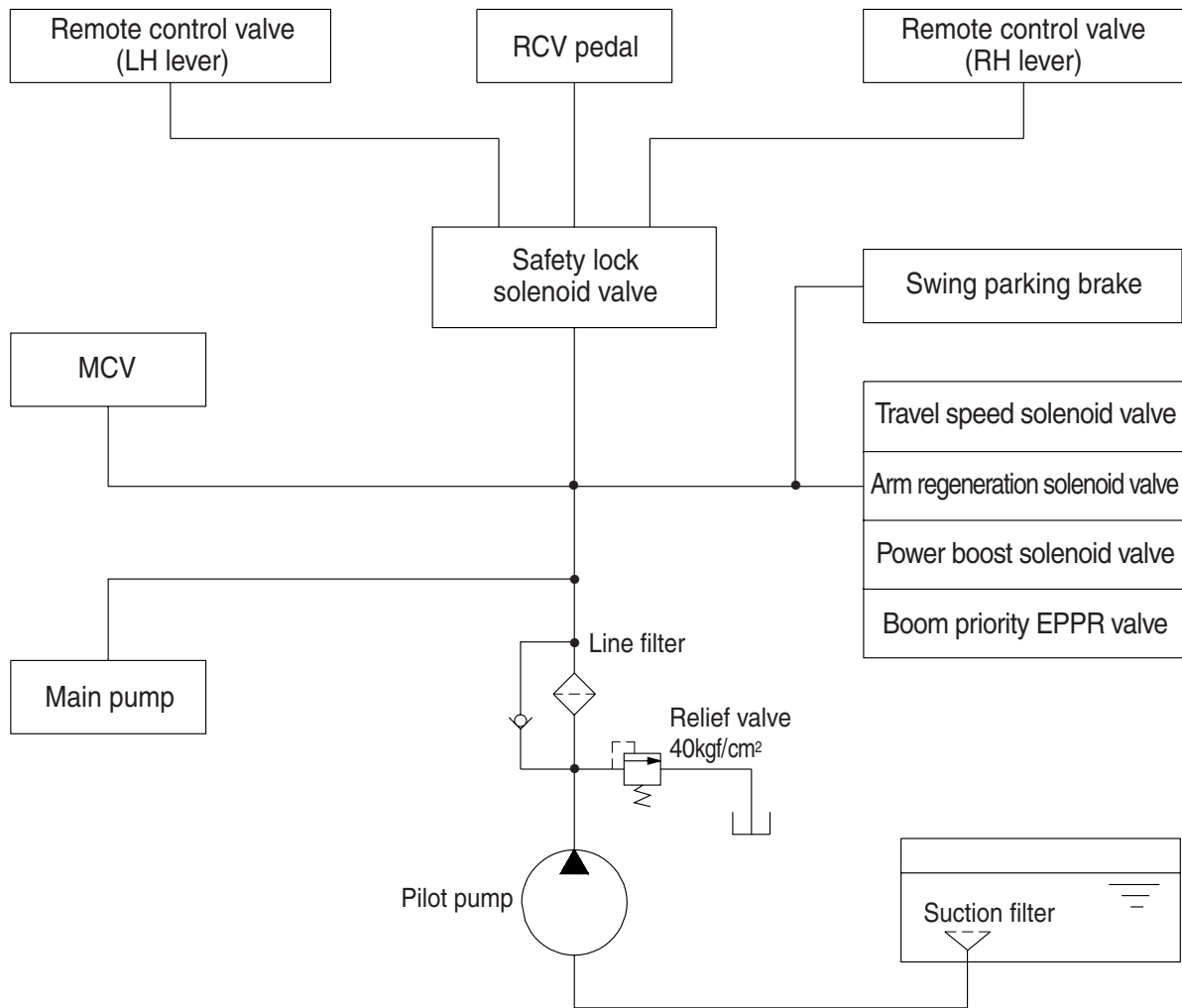


## GROUP 3 PILOT CIRCUIT



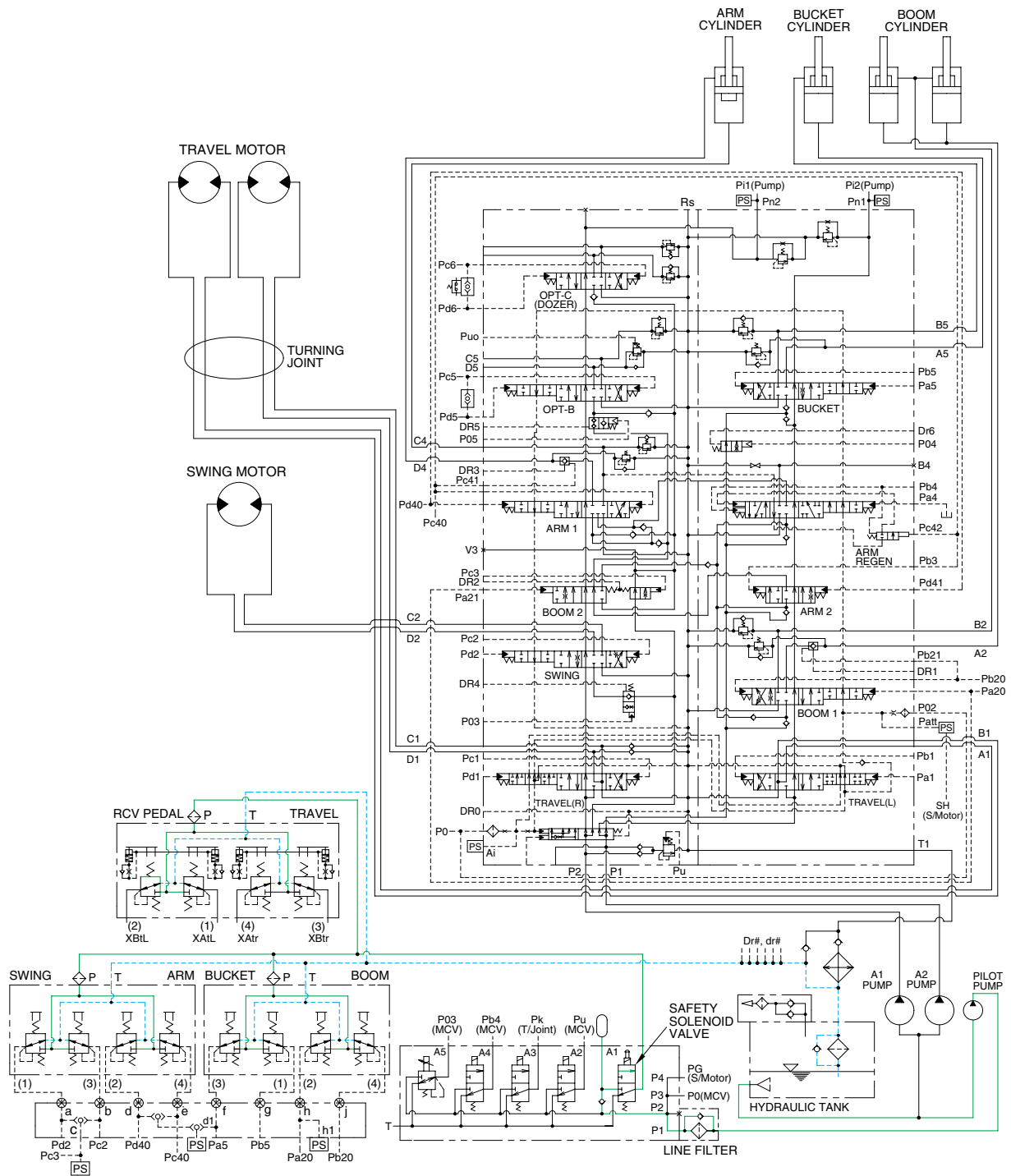
(210-7) 3-05

The pilot circuit consists of suction circuit, delivery circuit and return circuit.

The pilot pump is provided with relief valve, receives the oil from the hydraulic tank through the suction filter.

The discharged oil from the pilot pump flows to the remote control valve through line filter, EPPR valve, solenoid valve assemblies, swing parking brake, main control valve and safety lock solenoid valve.

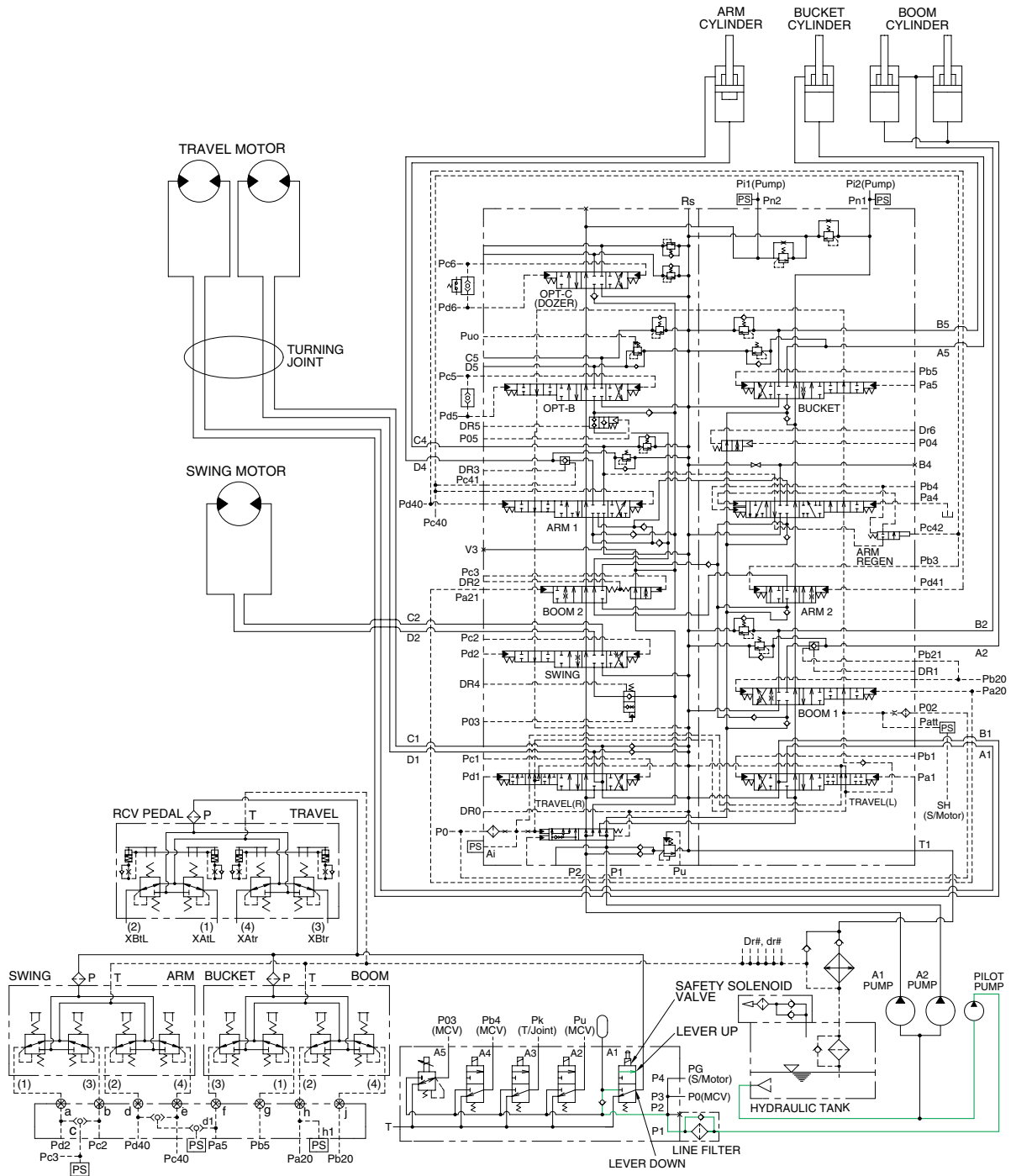
# 1. SUCTION, DELIVERY AND RETURN CIRCUIT



14093HC02

The pilot pump receive oil from the hydraulic tank. The discharged oil from the pilot pump flows to the safety solenoid valve through the line filter. The oil is filtered by the line filter. The pilot relief valve is provided in the pilot pump for limiting the pilot circuit pressure. The oil filtered by line filter flows remote control valve through safety solenoid valve. The return oil flow from remote control valve is returned to the hydraulic tank.

## 2. SAFETY SOLENOID VALVE (SAFETY LEVER)

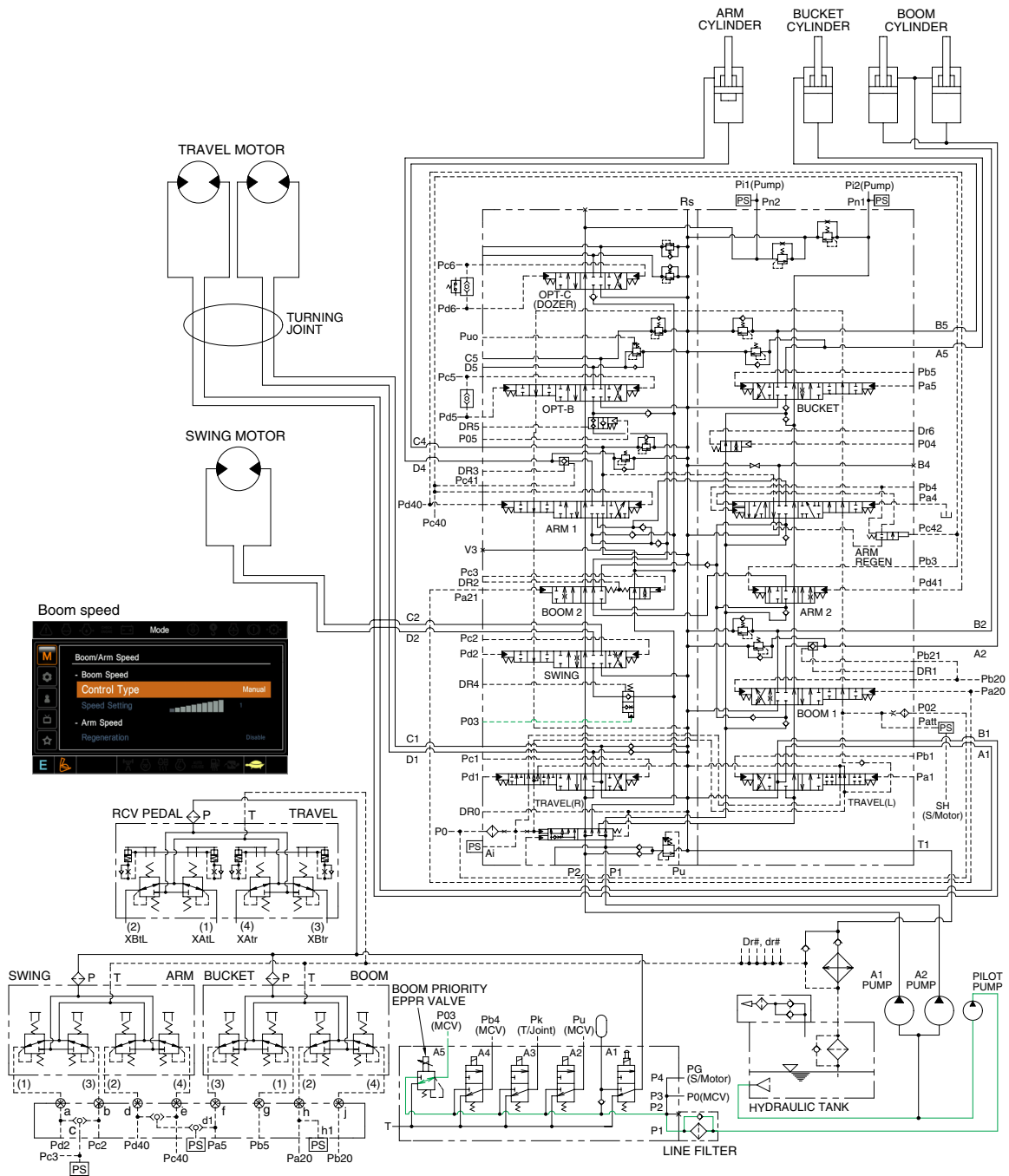


14093HC03

When the lever of the safety solenoid valve is moved upward, oil flows into the remote control valve through solenoid valve and line filter.

When the lever of the safety solenoid valve is moved downward, oil does not flow into the remote control valve, because of the blocked port.

### 3. BOOM PRIORITY SYSTEM



14093HC04

When carrying out the combined operation of swing and boom up, the boom up operating speed is lowered than normal operation.

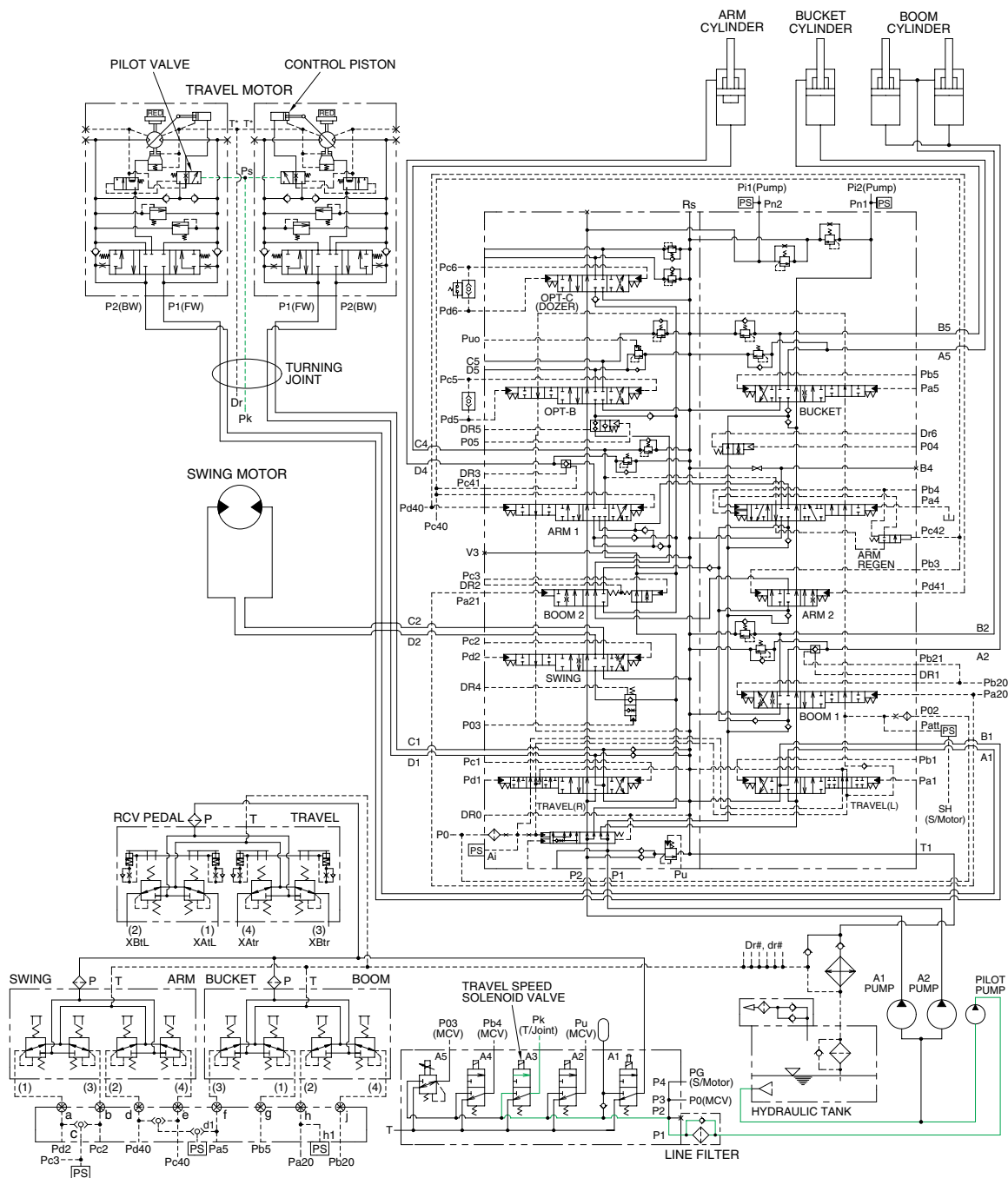
To increase working efficiency, swing speed reducing system is used.

The pilot oil from pilot pump flow into **P03** port in main control valve through boom priority EPPR valve. **P03** oil pressure moves swing reducing spool to lower position and oil flow rate to the swing motor decreased.

Then, the boom up speed is increased. This is called the boom priority system.

The boom up speed can be adjusted by the cluster. Refer to page 3-12 of the operator's manual.

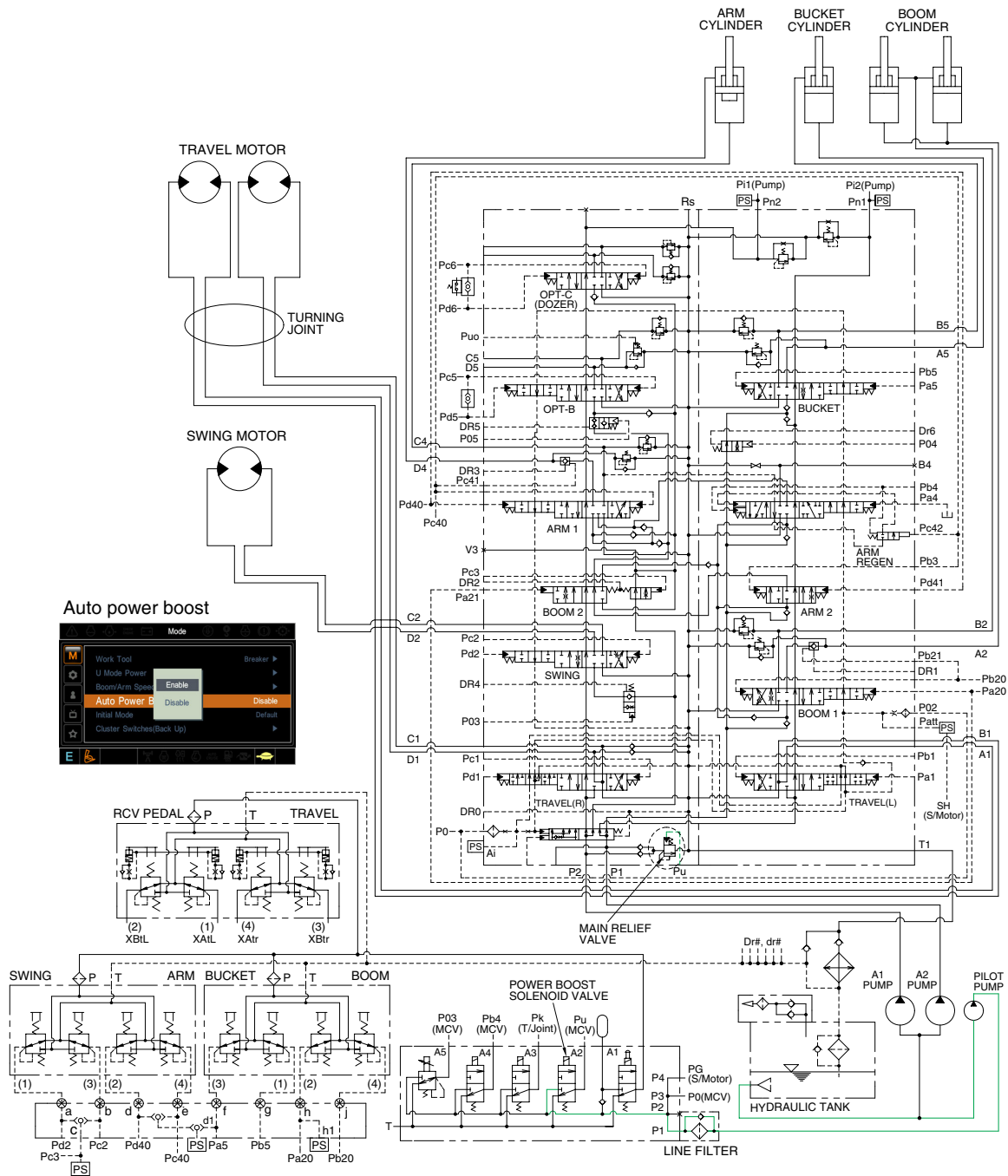
## 4. TRAVEL SPEED CONTROL SYSTEM



14093HC05

When the travel speed switch is pushed, the travel speed solenoid valve is actuated and the discharged oil from the pilot pump flows to the **Ps** port of pilot valve in the travel motors. As a result, the control piston is pushed by the main oil flow, thus the displacement is minimized. When the travel speed switch is pushed once more, the travel speed solenoid valve is return to original position by the force of spring, the hydraulic oil of **Ps** port returns to the hydraulic tank. As a result, the control piston is returned by the main oil flow, thus the displacement is maximized.

## 5. MAIN RELIEF PRESSURE CHANGE SYSTEM



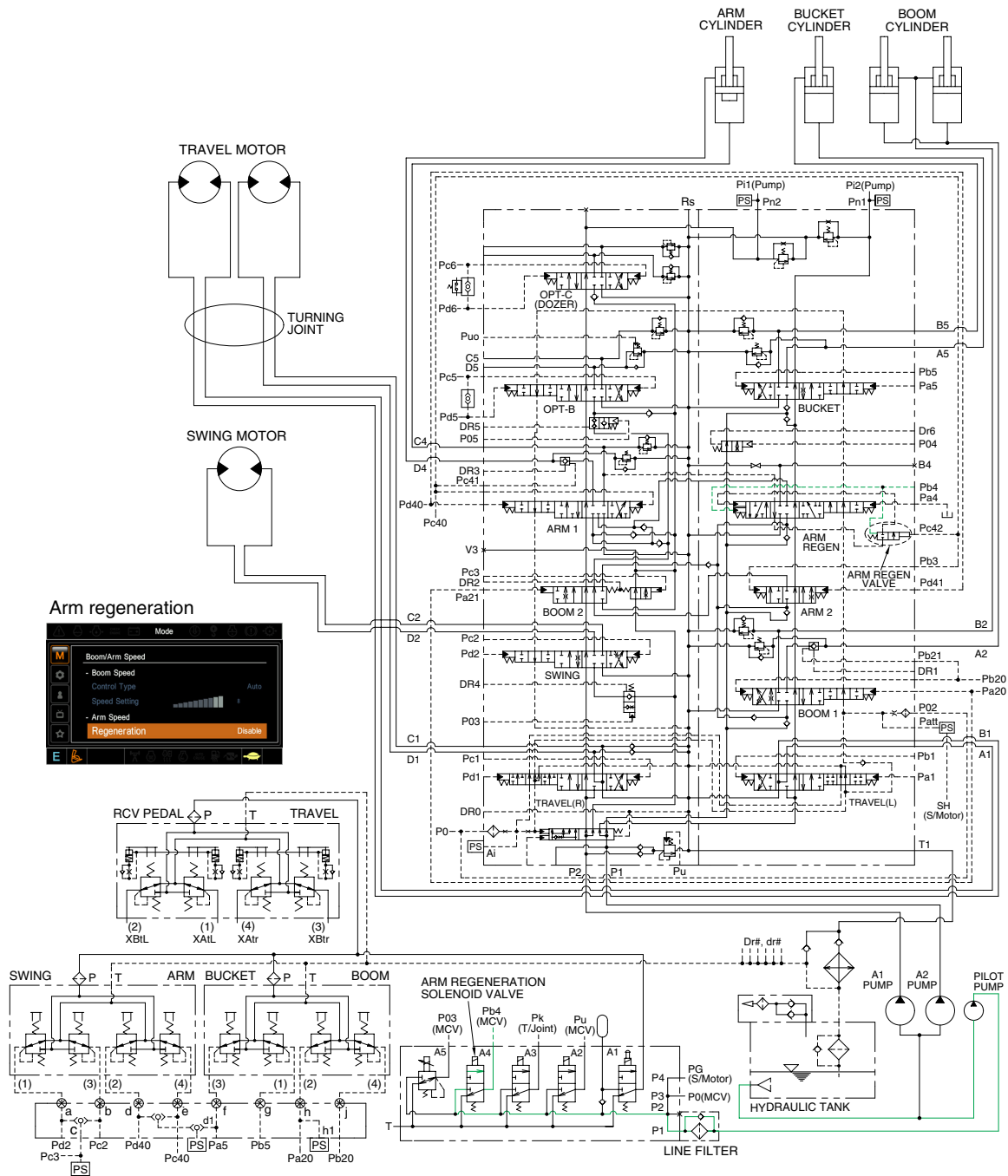
14093HC06

When the power switch on the left control lever is pushed ON, the power solenoid valve is actuated, the discharged oil from the pilot pump flows into **Pu** port of the main relief valve of main control valve; then the setting pressure of the main relief valve is raised from 350 kgf/cm<sup>2</sup> to 380 kgf/cm<sup>2</sup> for increasing the digging power.

And even when pressed continuously, it is canceled after 8 seconds.

When the auto power function is selected to enable on the cluster, the pressure of the main relief pressure is automatically increased to 380 kgf/cm<sup>2</sup> as working condition by the MCU. It is operated max 8 seconds.

## 6. ARM REGENERATION CUT SYSTEM



14093HC07

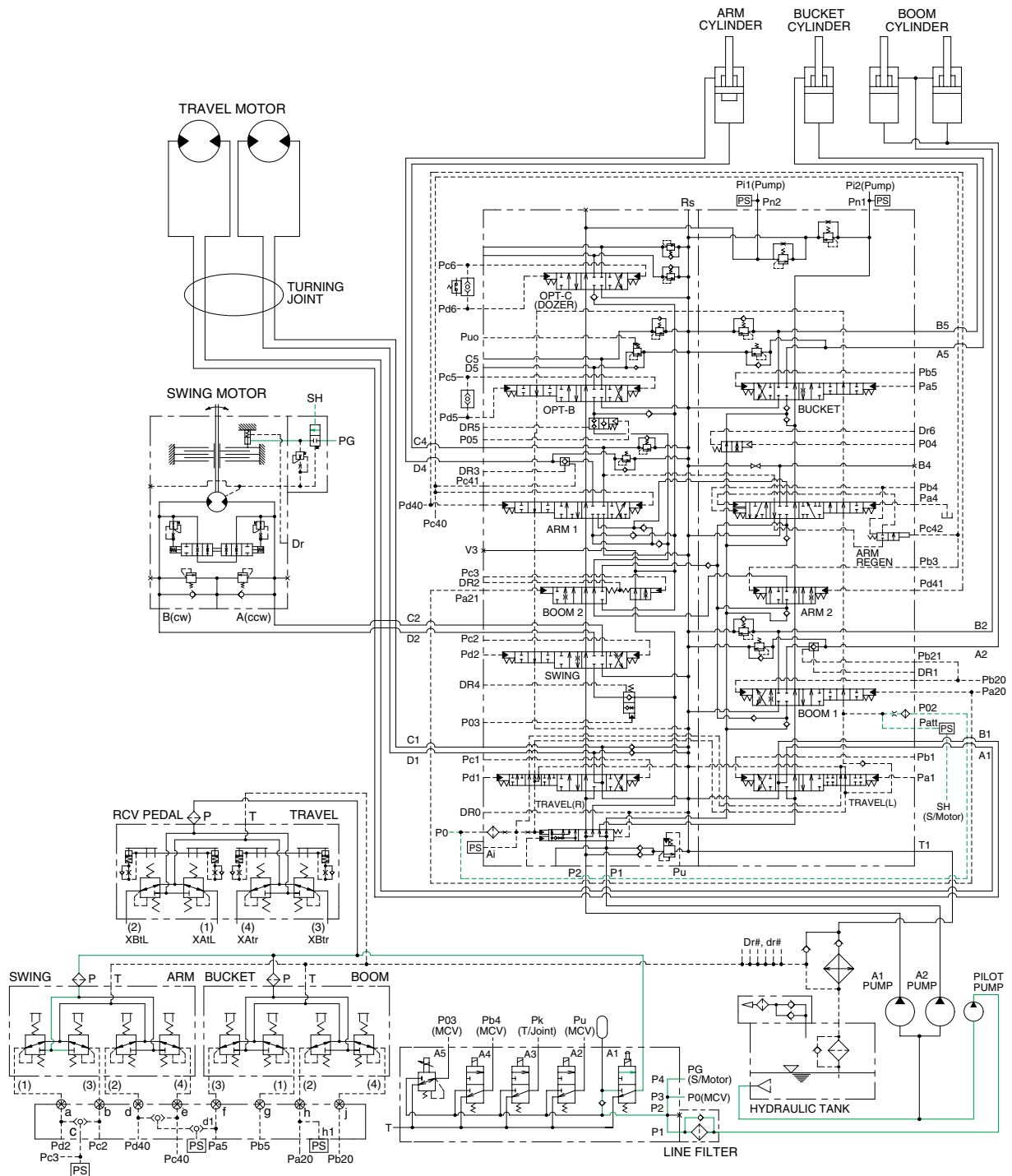
When the arm regeneration is selected to disable on the cluster, the arm regeneration solenoid valve is activated. The pilot oil from pilot pump flows into **Pb4** port in main control valve through solenoid valve and the arm regeneration spool is shifted to left.

Then, the oil from arm regeneration passage returns to tank and the arm regeneration function is deactivated.

When the arm regeneration is selected to enable on the cluster, the arm regeneration function is activated and arm in operation speed is increased.

Refer to page 2-36 for the arm regeneration function.

## 7. SWING PARKING BRAKE RELEASE



14093HC08

When one of the RCV lever (except travel lever) is tilted, the pilot oil flows into SH port through main control valve.

This pressure moves spool so, discharged oil from pilot pump flows into swing motor PG port.

This pressure is applied to swing motor disc, thus the brake is released.

When all of the RCV lever are set in the neutral position, oil in the swing motor disc cylinder is drained, thus the brake is applied.