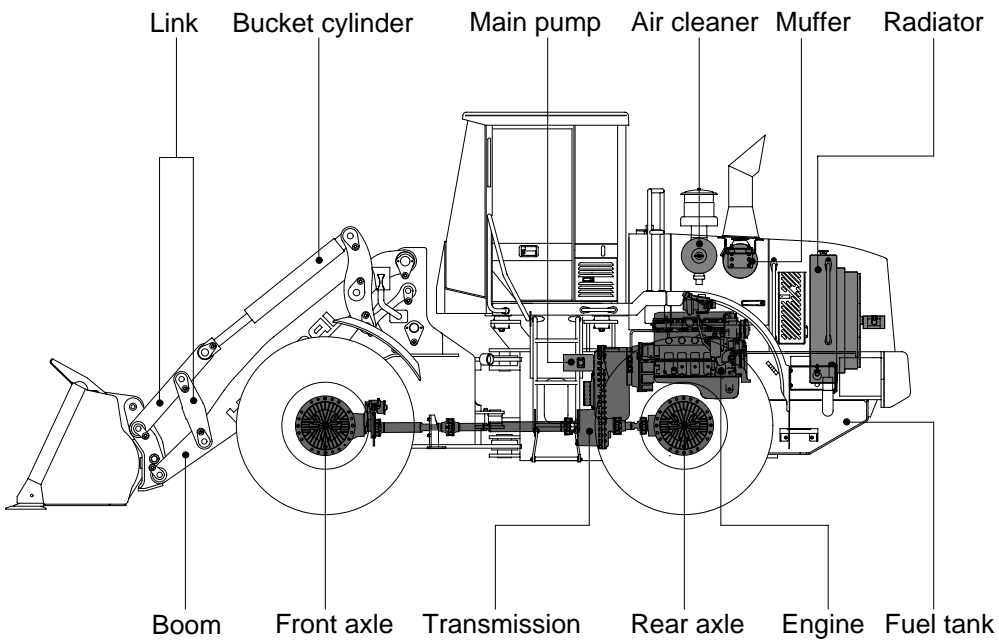
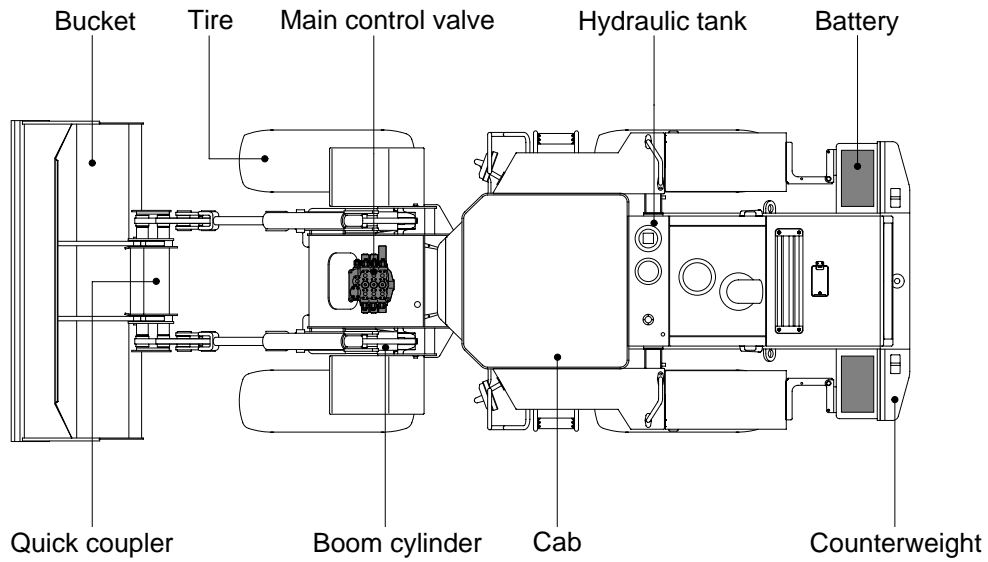


GROUP 2 SPECIFICATION

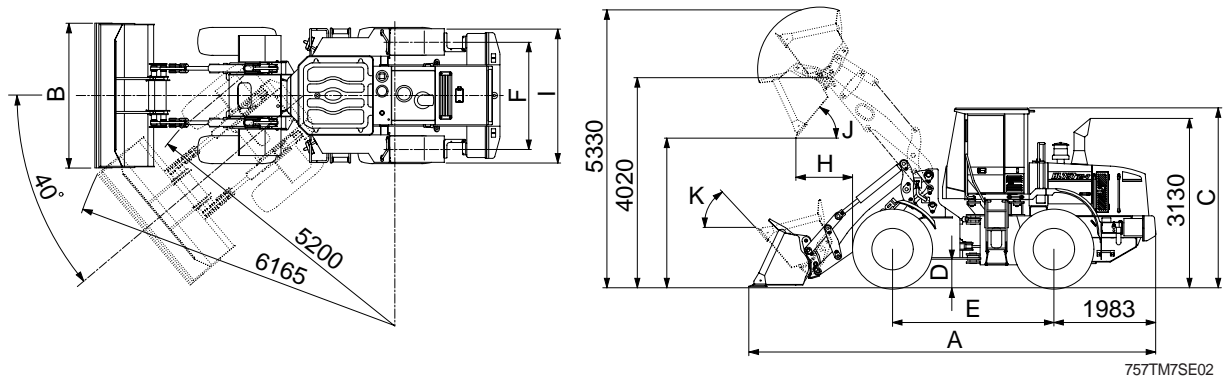
1. MAJOR COMPONENT



757TM7SE01

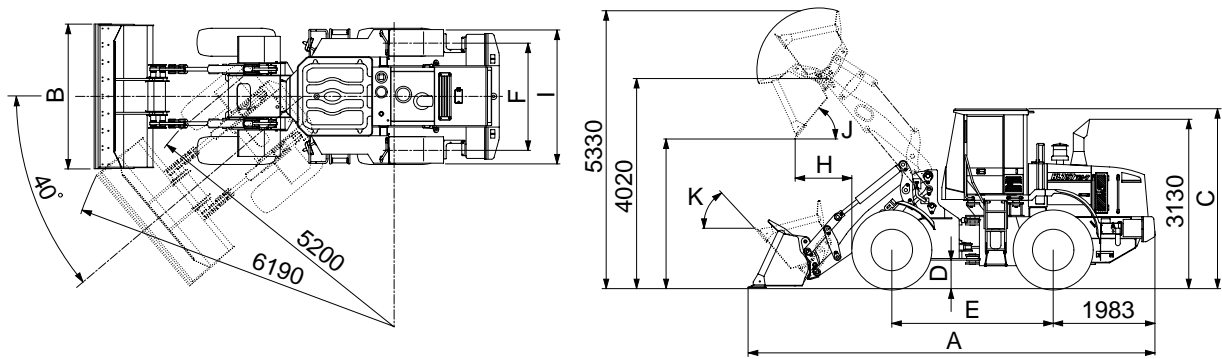
2. SPECIFICATIONS

1) WITHOUT CUTTING EDGE TYPE BUCKET



Description		Unit	Specification	
Operating weight		kg(lb)	14300(31530)	
Bucket capacity	Struck	m ³ (yd ³)	2.0(2.6)	
	Heaped		2.4(3.1)	
Overall length	A	mm(ft-in)	7580(24'10")	
Overall width	B		2740(9' 0")	
Overall height	C		3300(10'10")	
Ground clearance	D		410(1' 4")	
Wheelbase	E		3030(9'11")	
Tread	F		2050(6' 9")	
Dump clearance at 45°	G		2960(9' 9")	
Dump reach(Full lift)	H		1245(4' 1")	
Width over tires	I		2580(8' 6")	
Dump angle	J		Degree (°)	50
Roll back angle(Carry position)	K			54
Cycle time	Lift(With load)		sec	5.9
	Dump(With load)	2.5		
	Lower(Empty)	3.0		
Maximum travel speed		km/hr(mph)	37.0(23.0)	
Braking distance		m(ft-in)	12(39' 4")	
Minimum turning radius(Center of outside tire)			5.2(17' 1")	
Gradability		Degree (°)	30	
Travel speed	Forward	First gear	7.4(4.6)	
		Second gear	12.1(7.5)	
		Third gear	23.7(14.7)	
		Fourth gear	37.0(23.0)	
	Reverse	First gear	7.8(4.9)	
		Second gear	12.8(8.0)	
Third gear		25.0(15.6)		

2) WITH BOLT-ON CUTTING EDGE TYPE BUCKET



757TM7SE03

Description		Unit	Specification	
Operating weight		kg(lb)	14300(31530)	
Bucket capacity	Struck	m ³ (yd ³)	2.1(2.7)	
	Heaped		2.5(3.3)	
Overall length	A	mm(ft-in)	7670(25' 2")	
Overall width	B		2740(9' 0")	
Overall height	C		3300(10'10")	
Ground clearance	D		410(1' 4")	
Wheelbase	E		3030(9'11")	
Tread	F		2050(6' 9")	
Dump clearance at 45.	G		2900(9' 6")	
Dump reach(Full lift)	H		1280(4' 2")	
Width over tires	I		2580(8' 6")	
Dump angle	J		Degree (°)	50
Roll back angle(Carry position)	K			54
Cycle time	Lift(With load)	sec	5.9	
	Dump(With load)		2.5	
	Lower(Empty)		3.0	
Maximum travel speed		km/hr(mph)	37.0(23.0)	
Braking distance		m(ft-in)	12(39' 4")	
Minimum turning radius(Center of outside tire)			5.2(17' 1")	
Gradability		Degree (°)	30	
Travel speed	Forward	km/hr(mph)	First gear	
			Second gear	
			Third gear	
			Fourth gear	
	Reverse		First gear	
			Second gear	
Third gear				

3. WEIGHT

Item	kg	lb
Front frame assembly	1240	2730
Rear frame assembly	1570	3460
Front fender	11	24
Counterweight/Additional counterweight	550/280	1210/620
Cab assembly	1020	2250
Engine assembly	432	952
Transmission assembly	470	1040
Drive shaft(Front)	19	42
Drive shaft(Center)	15	33
Drive shaft(Rear)	11	24
Front axle(Include differential)	526	1160
Rear axle(Include differential)	766	1690
Tire(20.5-25, 16PR, L3)	203	450
Hydraulic tank assembly	203	450
Fuel tank assembly	350	780
Main pump assembly	37	82
Fan & brake pump assembly	7	15
Main control valve	51	112
Steering valve(EHPS)	15	33
Boom assembly	910	2010
Quick coupler	245	540
2.5m ³ bucket, with bolt on cutting edge	1040	2290
2.4m ³ bucket, without cutting edge	920	2030
Boom cylinder assembly	120	260
Bucket cylinder assembly	100	220
Steering cylinder assembly	29	64
Quick coupler cylinder assembly	6	13
Seat	40	88
Battery	55	121

4. SPECIFICATION FOR MAJOR COMPONENTS

1) ENGINE

Item	Specification
Model	Cummins QSB5.9-C
Type	4-cycle turbocharged, diesel engine
Control type	Electronic control
Cooling method	Water cooling
Number of cylinders and arrangement	6 cylinders, in-line
Firing order	1-5-3-6-2-4
Combustion chamber type	Direct injection type
Cylinder bore × stroke	102 × 120mm(4.02" × 4.72")
Piston displacement	5880cc(359cu in)
Compression ratio	17.5 : 1
Rated gross horse power	175ps at 2200rpm
Maximum gross torque at 1500rpm	82kgf · m(590lbf · ft)
Engine oil quantity	16 (4.2 U.S. gal)
Wet weight	432kg(952lb)
High idling speed	2330 ± 50rpm
Low idling speed	950 ± 50rpm
Rated fuel consumption	166g/ps · hr
Starting motor	Nippondenso 228000-7902 (24V-3.5kW)
Alternator	Delco Remy 22SI(24V-70Amp)
Battery	2 × 12V × 160Ah

2) MAIN PUMP

Item	Specification
Type	Fixed displacement double helical gear pump
Capacity	51+51cc/rev
Maximum operating pressure	210kgf/cm ² (2990psi)
Rated oil quantity	220 /min(58.1U.S.gpm / 48.4U.K.gpm)
Rated speed	2200rpm

3) FAN + BRAKE PUMP

Item	Specification	
	FAN	BRAKE
Type	Fixed displacement double helical gear pump	
Capacity	19cc/rev	9.5cc/rev
Maximum operating pressure	180kgf/cm ² (2560psi)	
Rated oil quantity	40 /min(10.6U.S.gpm)	20 /min(5.3U.S.gpm)
Rated speed	2200rpm	

4) MAIN CONTROL VALVE

Item	Specification
Type	2 spool
Operating method	Hydraulic pilot assist
Main relief valve pressure	210kgf/cm ² (2990psi)
Overload relief valve pressure	240kgf/cm ² (3410psi)

5) REMOTE CONTROL VALVE

Item	Specification	
Type	Pressure reducing type	
Operating	Minimum	5.8kgf/cm ² (82.5psi)
	Maximum	19kgf/cm ² (270psi)
Single operation stroke	Lever	70mm(2.8in)

6) CYLINDER

Item		Specification
Boom cylinder	Bore dia × Rod dia × Stroke	Ø 140 × Ø 75 × 750mm
Bucket cylinder	Bore dia × Rod dia × Stroke	Ø 120 × Ø 65 × 755mm
Steering cylinder	Bore dia × Rod dia × Stroke	Ø 70 × Ø 45 × 436mm
Quick coupler cylinder	Bore dia × Rod dia × Stroke	Ø 50 × Ø 25 × 105mm

7) DYNAMIC POWER TRANSMISSION DEVICES

Item		Specification	
Transmission	Model	4WG190	
	Type	Converter	Single-stage, single-phase
		Transmission	Full-automatic power shift
	Gear shift	Forward fourth gear, reverse third gear	
	Adjustment	Electrical single lever type, kick-down system	
Axle	Drive devices	4-wheel drive	
	Front	Front fixed location	
	Rear	Oscillation ± 13° of center pin-loaded	
Wheels	Tires	20.5-25, 16PR(L3)	
	Travel	Four-wheel, wet-disc type, full hydraulic	
Brakes	Parking	Spring applied, hydraulic released brake on front axle	
Steering	Type	Full hydraulic, articulated	
	Steering angle	40° to both right and left angle, respectively	

5. TIGHTENING TORQUE OF MAJOR COMPONENT

No	Items	Size	kgf · m	lbf · ft	
1	Engine	Engine mounting bolt(2EA)	M20 × 2.5	57.9 ± 8.7	419 ± 62.9
2		Engine mounting bolt(Bracket)	M12 × 1.75	10.7 ± 1.6	77.4 ± 11.6
3		Radiator mounting bolt	M16 × 2.0	29.7 ± 4.5	215 ± 32.5
4		Fuel tank mounting bolt	M16 × 2.0	29.7 ± 4.5	215 ± 32.5
5		Air cleaner mounting bolt	M 8 × 1.25	2.5 ± 0.5	18.1 ± 3.6
6	Hydraulic system	Main pump housing mounting bolt	M12 × 1.75	12.8 ± 3.0	92.6 ± 21.7
7		Main control valve mounting bolt	M12 × 1.75	12.8 ± 3.0	92.6 ± 21.7
8		Steering unit mounting bolt	M10 × 1.5	6.9 ± 1.4	49.9 ± 10.1
9		Steering valve mounting bolt	M 8 × 1.25	2.5 ± 0.5	18.1 ± 3.6
10		Brake valve mounting bolt	M 8 × 1.25	2.5 ± 0.5	18.1 ± 3.6
11		Fan and brake pump mounting bolt	M10 × 1.5	6.9 ± 1.4	49.9 ± 10.1
12		Cut-off valve mounting bolt	M12 × 1.75	12.8 ± 3.0	92.6 ± 21.7
13		Remote control lever mounting bolt	M 6 × 1.0	1.1 ± 0.2	8.0 ± 1.4
14		Pilot supply unit mounting bolt	M 8 × 1.25	2.5 ± 0.5	18.1 ± 3.6
15		Safety valve	M 8 × 1.25	2.5 ± 0.5	18.1 ± 3.6
16		Hydraulic oil tank mounting bolt	M16 × 2.0	29.7 ± 4.5	215 ± 32.5
17	Power train system	Transmission mounting bolt	M24 × 3.0	100 ± 15	723 ± 109
18		Transmission mounting bolt(Bracket)	M20 × 2.5	46.3 ± 7.0	335 ± 50.6
19		Torque converter housing mounting bolt	M10 × 1.5	4.6 ± 0.7	33.3 ± 5.1
20		Front axle mounting bolt, nut	M24 × 2.0	100 ± 15	723 ± 109
21		Rear axle support mounting bolt, nut	M27 × 2.0	135 ± 15	976 ± 108
22		Tire mounting nut	M22 × 1.5	79 ± 2.5	571 ± 18
23		Drive shaft joint mounting bolt	3/8-24UNF-48	5.95 ± 0.85	43.0 ± 6.1
24	Others	Counterweight mounting bolt	M30 × 2.0	199 ± 29.9	1439 ± 216
25		Additional counterweight mounting bolt	M24 × 2.0	100 ± 15	723 ± 108
26		Operator's seat mounting bolt	M 8 × 1.25	3.4 ± 0.8	24.6 ± 5
27		ROPS Cab mounting bolt(4EA)	M27 × 2.0	124	900

6. TORQUE CHART

Use following table for unspecified torque.

1) BOLT AND NUT

(1) Coarse thread

Bolt size	8T		10T	
	kgf · m	lbf · ft	kgf · m	lbf · ft
M 6 × 1.0	0.85 ~ 1.25	6.15 ~ 9.04	1.14 ~ 1.74	8.2 ~ 12.6
M 8 × 1.25	2.0 ~ 3.0	14.5 ~ 21.7	2.73 ~ 4.12	19.7 ~ 29.8
M10 × 1.5	4.0 ~ 6.0	28.9 ~ 43.4	5.5 ~ 8.3	39.8 ~ 60
M12 × 1.75	7.4 ~ 11.2	53.5 ~ 79.5	9.8 ~ 15.8	71 ~ 114
M14 × 2.0	12.2 ~ 16.6	88.2 ~ 120	16.7 ~ 22.5	121 ~ 167
M16 × 2.0	18.6 ~ 25.2	135 ~ 182	25.2 ~ 34.2	182 ~ 247
M18 × 2.5	25.8 ~ 35.0	187 ~ 253	35.1 ~ 47.5	254 ~ 343
M20 × 2.5	36.2 ~ 49.0	262 ~ 354	49.2 ~ 66.6	356 ~ 482
M22 × 2.5	48.3 ~ 63.3	350 ~ 457	65.8 ~ 98.0	476 ~ 709
M24 × 3.0	62.5 ~ 84.5	452 ~ 611	85.0 ~ 115	615 ~ 832
M30 × 3.5	124 ~ 168	898 ~ 1214	169 ~ 229	1223 ~ 1655
M36 × 4.0	174 ~ 236	1261 ~ 1703	250 ~ 310	1808 ~ 2242

(2) Fine thread

Bolt size	8T		10T	
	kgf · m	lbf · ft	kgf · m	lbf · ft
M 8 × 1.0	2.17 ~ 3.37	15.7 ~ 24.3	3.04 ~ 4.44	22.0 ~ 32.0
M10 × 1.25	4.46 ~ 6.66	32.3 ~ 48.2	5.93 ~ 8.93	42.9 ~ 64.6
M12 × 1.25	7.78 ~ 11.58	76.3 ~ 83.7	10.6 ~ 16.0	76.6 ~ 115
M14 × 1.5	13.3 ~ 18.1	96.2 ~ 130	17.9 ~ 24.1	130 ~ 174
M16 × 1.5	19.9 ~ 26.9	144 ~ 194	26.6 ~ 36.0	193 ~ 260
M18 × 1.5	28.6 ~ 43.6	207 ~ 315	38.4 ~ 52.0	278 ~ 376
M20 × 1.5	40.0 ~ 54.0	289 ~ 390	53.4 ~ 72.2	386 ~ 522
M22 × 1.5	52.7 ~ 71.3	381 ~ 515	70.7 ~ 95.7	512 ~ 692
M24 × 2.0	67.9 ~ 91.9	491 ~ 664	90.9 ~ 123	658 ~ 890
M30 × 2.0	137 ~ 185	990 ~ 1338	182 ~ 248	1314 ~ 1795
M36 × 3.0	192 ~ 260	1389 ~ 1879	262 ~ 354	1893 ~ 2561

2) PIPE AND HOSE(FLARE TYPE)

Thread size(PF)	Width across flat(mm)	kgf · m	lbf · ft
1/4"	19	4	28.9
3/8"	22	5	36.2
1/2"	27	6	43.4
3/4"	36	12	86.8
1"	41	14	101

3) PIPE AND HOSE(ORFS TYPE)

Thread size(UNF)	Width across flat(mm)	kgf · m	lbf · ft
13/16-16"	24	4.4	32.5
1-3/16-12"	36	9.3	67.3
1-7/16-12"	41	13.2	95.5
1-11/16-12"	50	18.3	132.4
2-12"	55	22.6	163.5

4) FITTING

Thread size(PF)	Width across flat(mm)	kgf · m	lbf · ft
1/4"	19	4	28.9
3/8"	22	5	36.2
1/2"	27	6	43.4
3/4"	36	13	94.0
1"	41	15	109

7. RECOMMENDED LUBRICANTS

Use only oils listed below or equivalent.

Do not mix different brand oil.

Service point	Kind of fluid	Capacity (U.S. gal)	Ambient temperature °C(°F)						
			-20 (-4)	-10 (14)	0 (32)	10 (50)	20 (68)	30 (86)	40 (104)
Engine oil pan	Engine oil	16(4.2)	SAE 30						
			SAE 10W						
			SAE 10W-30						
			SAE 15W-40						
Transmission	Oil	43(11.4)	SAE 10W-30						
			SAE 15W-40						
Axle	Gear oil	Front : 29(7.7) Rear : 29(7.7)	SAE 80W-90LSD/API GL-5						
Hydraulic tank	Hydraulic oil	Tank: 130(34.3) System: 175(46)	ISO VG 32						
			ISO VG 46						
			ISO VG 68						
Fuel tank	Diesel fuel	295(78)	ASTM D975 NO. 1						
			ASTM D975 NO. 2						
Fitting (Grease nipple)	Grease	As required	NLGI NO. 1						
			NLGI NO. 2						
Radiator	Mixture of antifreeze and water 50 : 50	35(9.2)	Ethylene glycol base permanent type						