

4. OPERATION

1. SUGGESTION FOR NEW MACHINE

- 1) It takes about 100 operation hours to enhance its designed performance.
- 2) Operate according to below three steps and avoid excessive operation for the initial 100 hours.

Service meter	Load
Until 10 hours	About 60%
Until 100 hours	About 80%
After 100 hours	100%

Excessive operation may deteriorate the potential performance of machine and shorten lifetime of the machine.

- 3) Be careful during the initial 100 hours operation.
 - (1) Check daily for the level and leakage of coolant, engine oil, hydraulic oil and fuel.
 - (2) Check regularly the lubrication and fill. Grease daily all lubrication points.
 - (3) Tighten bolts.
 - (4) Warm up the machine fully before operation.
 - (5) Check the gauges during operation.
 - (6) Check if the machine is operating normally during operation.

4) Replace following after initial 50 hours of operation

Checking items	Service
Engine oil	Replace
Engine oil filter element	

Avoid excessive operation for initial 100 hours

