

4. MAINTENANCE CHECK LIST

1) DAILY SERVICE BEFORE STARTING

Check items	Service	Page
Visual check		
Fuel tank	Check, Refill	6-24
Hydraulic oil level	Check, Add	6-26
Engine oil level	Check, Add	6-17
Coolant level	Check, Add	6-19
Control panel & pilot lamp	Check, Clean	6-38
Prefilter (water, element)	Check, Drain	6-24
Fan belt tension	Check, Adjust	6-22
★ Attachment pin and bushing	Lubricate	6-37
· Boom cylinder tube end		
· Boom foot		
· Boom cylinder rod end		
· Arm cylinder tube end		
· Arm cylinder rod end		
· Boom + Arm connecting		
· Bucket cylinder tube end		

★ Lubricate every 10 hours or daily for initial 100 hours.

2) EVERY 50 HOURS SERVICE

Check items	Service	Page
Fuel tank (water sediment)	Drain	6-24
Swing bearing grease	Check, Add	6-29
Drive shaft joint (flange bearing)	Check, Add	6-30
Swing reduction gear oil	Check, Add	6-28
Swing gear & pinion	Check, Add	6-29
Gear box case oil	Check, Add	6-34
Wheel nut	Check, Tight	6-31
Tire air pressure	Check, Inflate	6-31
Bucket linkage & blade pins	Lubricate	6-37
· Bucket cylinder rod end		
· Arm + Bucket connecting		
· Arm + Bucket control link		
· Bucket control rod		
· Bucket link connecting		
· Boom swing cylinder head and rod		
· Boom swing post pin		
· Dozer blade cylinder (rod end, tube end)	Lubricate	6-31
· Dozer blade pivot pin	Lubricate	6-31
· Drive shaft (front and rear)	Lubricate	6-30
· Axle pivot	Lubricate	6-30
· Hub pivot	Lubricate	6-30
· Steering links	Lubricate	6-31

3) INITIAL 50 HOURS SERVICE

Check items	Service	Page
Engine oil	Change	6-17, 18
Engine oil filter	Replace	6-17, 18
Prefilter (water, element)	Replace	6-25
Fuel filter	Replace	6-25
Bolts & Nuts	Check, Tight	6-8
<ul style="list-style-type: none"> · Power train mounting bolts · Swing motor mounting bolts · Swing bearing mounting bolts · Engine mounting bolts · Counterweight mounting bolts · Turning joint locating bolts · Hydraulic pump mounting bolts 		

Service the above items only for the new machine, and thereafter keep the normal service interval.

4) INITIAL 100 HOURS SERVICE

Check items	Service	Page
Gear box	Change	6-34

5) EVERY 100 HOURS SERVICE

Check items	Service	Page
★ Element in hydraulic tank breather	Replace	6-28

★ Replace filter for continuous hydraulic breaker operation only.

6) INITIAL 250 HOURS SERVICE

Check items	Service	Page
Swing reduction gear oil	Change	6-29
Swing reduction gear grease	Check, Add	6-29
★Pilot line filter	Replace	6-28
★Hydraulic return filter	Replace	6-27

★ Replace 2 filters for continuous hydraulic breaker operation only.

7) EVERY 250 HOURS SERVICE

Check items	Service	Page
Battery electrolyte	Check	6-38
Hydraulic tank air breather element	Replace	6-28
Front axle steering case grease	Lubricate	6-30
Front & rear axle gear oil	Check, Add	6-32
Aircon & heater fresh air filter	Check, Clean	6-41
Attachment pin & bushing	Lubricate	6-37
· Boom cylinder tube end		
· Boom foot		
· Boom cylinder rod end		
· Arm cylinder tube end		
· Arm cylinder rod end		
· Boom + Arm connecting		
· Bucket cylinder tube end		

8) INITIAL 500 HOURS SERVICE

Check items	Service	Page
Axle oil	Change	6-32

9) EVERY 500 HOURS SERVICE

Check items	Service	Page
★ Engine oil	Change	6-17, 18
★ Engine oil filter	Replace	6-17, 18
Prefilter	Replace	6-24
☆ Air cleaner element (primary)	Inspect, Clean	6-23
Fuel filter element	Replace	6-25
Radiator, cooler fin and charge air cooler	Check, Clean	6-22

★ If you use high sulfur containing fuel above than 0.5% or use low grade of engine oil reduce change interval.

☆ Clean the primary element only after 500 hours operation or when the air cleaner warning lamp blinks. Replace primary element and safety element after 4 times cleanings of primary element.

10) EVERY 1000 HOURS SERVICE

Check items	Service	Page
Swing reduction gear oil	Change	6-29
Swing reduction gear grease	Change	6-29
Axle oil	Change	6-33
Gear box case	Change	6-34
Hydraulic oil return filter	Replace	6-27
Pilot line filter	Replace	6-28

11) EVERY 2000 HOURS SERVICE

Check items	Service	Page
★ Hydraulic oil* ¹	Change	6-26
Hydraulic tank suction strainer	Check, Clean	6-27
Coolant	Change	6-19, 20, 21, 22

*¹ Conventional hydraulic oil

★ Change oil every 600 hours of continuous hydraulic breaker operation.

12) EVERY 5000 HOURS SERVICE

Check items	Service	Page
★Hydraulic oil * ²	Change	6-26

*² Hyundai genuine long life hydraulic oil

★ Change oil every 1000 hours of continuous hydraulic breaker operation.

13) WHEN REQUIRED

Whenever you have trouble in the machine, you must perform the service of related items, system by system.

Check items	Service	Page
Fuel system		
· Fuel tank	Drain or Clean	6-24
· Fuel prefilter	Drain or Replace	6-24
· Fuel filter	Replace	6-25
Engine lubrication system		
· Engine oil	Change	6-17, 18
· Engine oil filter	Replace	6-17, 18
Engine cooling system		
· Coolant	Add or Change	6-19, 20, 21, 22
· Radiator	Clean or Flush	6-19, 20, 21, 22
Engine air system		
· Air cleaner	Replace	6-23
Hydraulic system		
· Hydraulic oil	Add or Change	6-26
· Return filter	Replace	6-27
· Pilot line filter	Replace	6-28
· Element of breather	Replace	6-28
· Suction strainer	Clean	6-27
Tire pressure	Check, Inflate	6-31
Bucket		
· Tooth	Replace	6-36
· Side cutter	Replace	6-36
· Linkage	Adjust	6-35
· Bucket assy	Replace	6-35
Air conditioner and heater		
· Fresh air filter	Clean, Replace	6-41
· Recirculation filter	Clean	6-41