

1. SUGGESTION FOR NEW MACHINE

- 1) It takes about 100 operation hours to enhance its designed performance.
- 2) Operate according to below three steps and avoid excessive operation for the initial 100 hours.

Service meter	Load
Until 10 hours	About 60 %
Until 100 hours	About 80 %
After 100 hours	100 %

※ **Excessive operation may deteriorate the potential performance of machine and shorten lifetime of the machine.**

3) Be careful during the initial 100 hours operation

- (1) Check daily for the level and leakage of coolant, engine oil, hydraulic oil and fuel.
 - (2) Check regularly the lubrication and fill grease daily all lubrication points.
 - (3) Tighten bolts.
 - (4) Warm up the machine fully before operation.
 - (5) Check the gauges occasionally during the operation.
 - (6) Check if the machine is operating normally during operation.
- 4) Replace followings after initial operation hours.

Checking items	Hours
Engine oil	50
Engine oil filter element	
Fuel filter element	
Pilot line filter	250
Travel reduction gear oil	500

