

1. SUGGESTION FOR NEW MACHINE

- 1) It takes about 100 operation hours to enhance its designed performance.
- 2) Operate according to below three steps and avoid excessive operation for the initial 100 hours.

Service meter	Load
Until 10 hours	About 60 %
Until 100 hours	About 80 %
After 100 hours	100 %

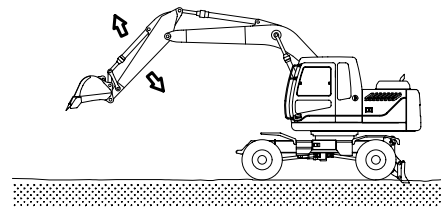
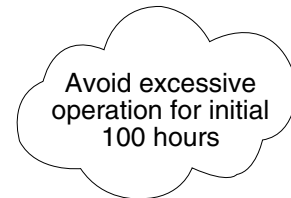
※ **Excessive operation may deteriorate the potential performance of machine and shorten lifetime of the machine.**

3) Be careful during the initial 100 hours operation

- (1) Check daily for the level and leakage of coolant, engine oil, hydraulic oil and fuel.
- (2) Check regularly the lubrication and fill grease daily all lubrication points.
- (3) Tighten bolts.
- (4) Warm up the machine fully before operation.
- (5) Check the gauges occasionally during the operation.
- (6) Check if the machine is operating normally during operation.

4) Replace followings after initial operation hours.

Checking items	Hours
Engine oil	50
Engine oil filter element	
Fuel filter	
Prefilter	100
Transmission oil	
Hydraulic oil return filter element	250
Hydraulic oil tank drain filter cartridge	
Line filter element	
Swing reduction gear oil	500
Axle oil	



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