

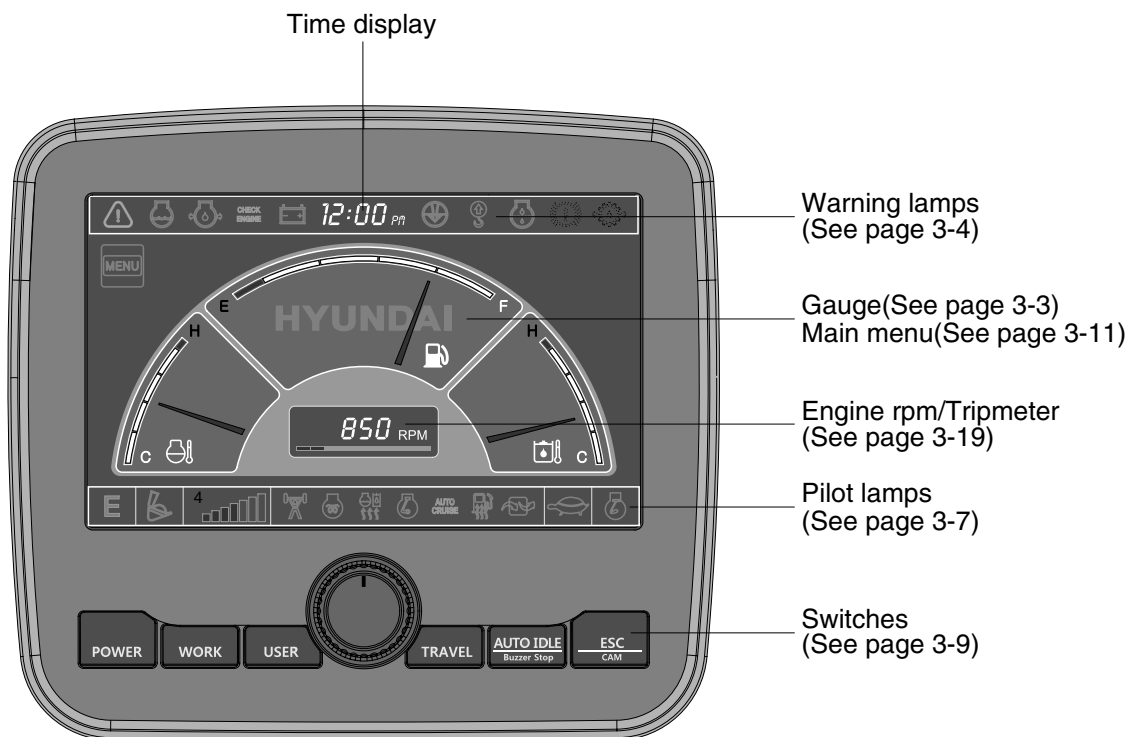
## 2. CLUSTER

### 1) STRUCTURE

The cluster consists of LCD and switches as shown below. The LCD is to warn the operator in case of abnormal machine operation or conditions for the appropriate operation and inspection. Also, The LCD is to set and display for modes, monitoring and utilities with the switches.

The switches are to set the machine operation modes.

- ※ **The cluster installed on this machine does not entirely guarantee the condition of the machine. Daily inspection should be performed according to chapter 6, Maintenance.**
- ※ **When the cluster provides a warning immediately check the problem, and perform the required action.**

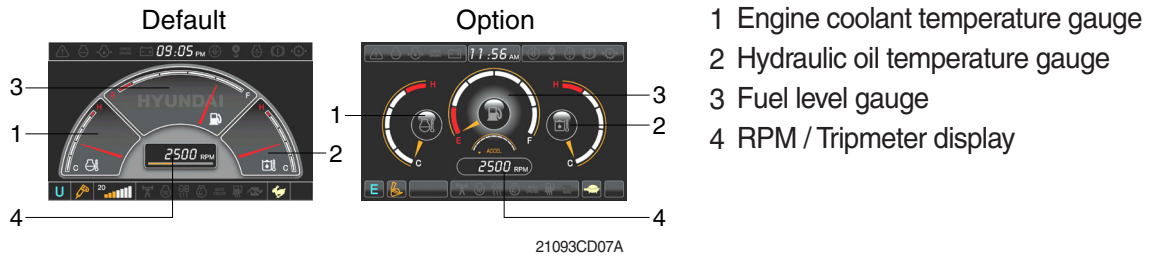


21093CD07

- ※ **The warning lamp pops up and/or blinks and the buzzer sounds when the machine has a problem.**  
The warning lamp blinks until the problem is cleared. Refer to page 3-4 for details.

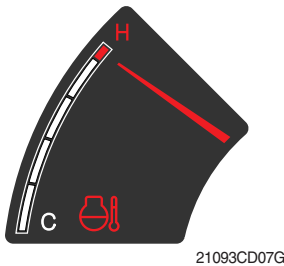
## 2) GAUGE



### (1) Operation screen



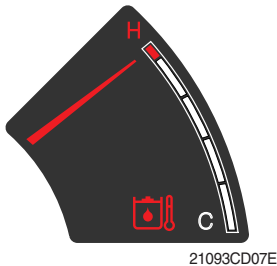
※ Operation screen type can be set by the screen type menu of the display.  
Refer to page 3-21 for details.



### (2) Engine coolant temperature gauge



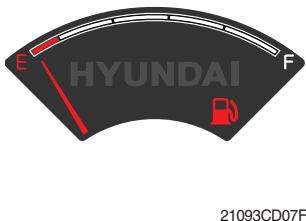
- ① This gauge indicates the temperature of coolant.
    - White range : 40-105°C (104-221°F)
    - Red range : Above 105°C (221°F)
  - ② If the indicator is in the red range or  lamp blinks in red, turn OFF the engine and check the engine cooling system.
- ※ If the gauge indicates the red range or  lamp blinks in red even though the machine is on the normal condition, check the electric device as that can be caused by the poor connection of electricity or sensor.



### (3) Hydraulic oil temperature gauge



- ① This gauge indicates the temperature of hydraulic oil.
    - White range : 40-105°C (104-221°F)
    - Red range : Above 105°C (221°F)
  - ② If the indicator is in the red range or  lamp blinks is red, reduce the load on the system. If the gauge stays in the red range, stop the machine and check the cause of the problem.
- ※ If the gauge indicates the red range or  lamp blinks in red even though the machine is on the normal condition, check the electric device as that can be caused by the poor connection of electricity or sensor.

### (4) Fuel level gauge



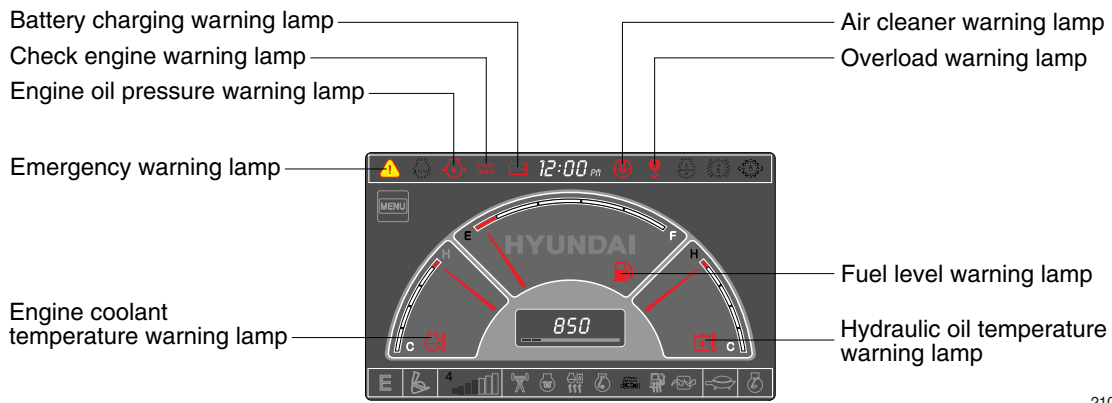
- ① This gauge indicates the amount of fuel in the fuel tank.
  - ② Fill the fuel when the red range, or  lamp blinks in red.
- ※ If the gauge indicates the red range or  lamp blinks in red even though the machine is on the normal condition, check the electric device as that can be caused by the poor connection of electricity or sensor.

### (5) RPM / Tripmeter display



- ① This displays the engine speed or the tripmeter.
- ※ Refer to page 3-19 for details.

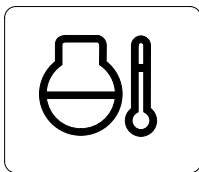
### 3) WARNING LAMPS



21093CD08D

- ※ Each warning lamp on the top of the LCD pops up on the center of LCD and the buzzer sounds when the each warning is happened. The pop-up warning lamp moves to the original position and blinks when the select switch is pushed. And the buzzer stops. Refer to page 3-10 for the select switch.

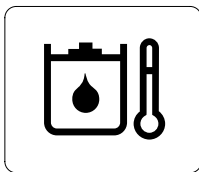
#### (1) Engine coolant temperature



21093CD08A

- ① Engine coolant temperature warning is indicated two steps.
  - 100°C over : The lamp blinks and the buzzer sounds.
  - 105°C over : The lamp pops up on the center of LCD and the buzzer sounds.
- ② The pop-up lamp moves to the original position and blinks when the select switch is pushed. Also, the buzzer stops and lamp keeps blink.
- ③ Check the cooling system when the lamp keeps ON.

#### (2) Hydraulic oil temperature



21093CD08C

- ① Hydraulic oil temperature warning is indicated two steps.
  - 100°C over : The lamp blinks and the buzzer sounds.
  - 105°C over : The lamp pops up on the center of LCD and the buzzer sounds.
- ② The pop-up lamp moves to the original position and blinks when the select switch is pushed. Also, the buzzer stops and lamp keeps blink.
- ③ Check the hydraulic oil level and hydraulic oil cooling system.

#### (3) Fuel level



21093CD08B

- ① This warning lamp blinks and the buzzer sounds when the level of fuel is below 31 l (8.2 U.S. gal).
- ② Fill the fuel immediately when the lamp blinks.

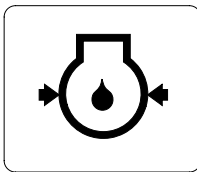
#### (4) Emergency warning lamp



21093CD30

- ① This lamp pops up and the buzzer sounds when each of the below warnings is happened.
  - Engine coolant overheating (over 105°C)
  - Hydraulic oil overheating (over 105°C)
  - Pump EPPR circuit abnormal or open
  - Attachment flow EPPR circuit abnormal or open
  - MCU input voltage abnormal
  - Accel dial circuit abnormal or open
  - Cluster communication data error
  - Engine ECM communication data error
- ※ **The pop-up warning lamp moves to the original position and blinks when the select switch is pushed. Also the buzzer stops. This is same as following warning lamps.**
- ② When this warning lamp blinks, machine must be checked and serviced immediately.

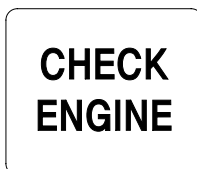
#### (5) Engine oil pressure warning lamp



21093CD32

- ① This lamp blinks when the engine oil pressure is low.
- ② If the lamp blinks, shut OFF the engine immediately. Check oil level.

#### (6) Check engine warning lamp



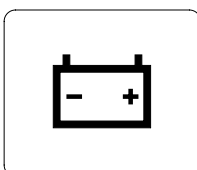
21093CD33



29093CD03

- ① This lamp blinks when the communication between MCU and engine ECM on the engine is abnormal, or if the cluster received any fault code from engine ECM.
- ② Check the communication line between them.  
If the communication line is OK, then check the fault codes on the cluster.
- ③ This lamp blinks when "Engine check water in fuel" is displayed in the message box then check water separator.

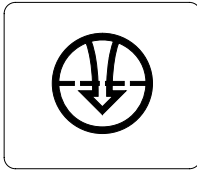
#### (7) Battery charging warning lamp



21093CD34

- ① This lamp blinks when the battery charging voltage is low.
- ② Check the battery charging circuit when this lamp blinks.

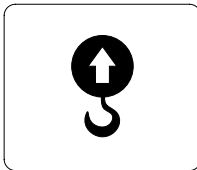
**(8) Air cleaner warning lamp**



21093CD35

- ① This lamp blinks when the filter of air cleaner is clogged.
- ② Check the filter and clean or replace it.

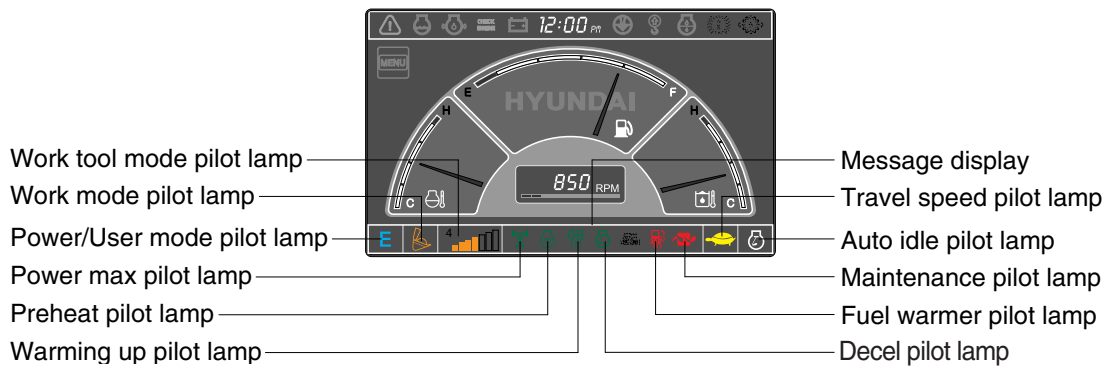
**(9) Overload warning lamp (opt)**



21093CD36













- ① When the machine is overload, the overload warning lamp blinks during the overload switch is ON. (if equipped)
- ② Reduce the machine load.

## 4) PILOT LAMPS



21093CD09

### (1) Mode pilot lamps

No	Mode	Pilot lamp	Selected mode
1	Power mode		Heavy duty power work mode
			Standard power mode
			Economy power mode
2	User mode		User preferable power mode
3	Work mode		General operation mode
			Breaker operation mode
			Crusher operation mode
4	Travel mode		Low speed traveling
			High speed traveling
5	Auto idle mode		Auto idle
6	Work tool mode		Oil flow level of breaker or crusher mode
7	Message display		"Setting is completed" display after selection

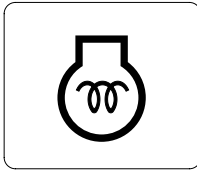
### (2) Power max pilot lamp



21093CD38

- ① The lamp will be ON when pushing power max switch on the LH RCV lever.
  - ② The power max function is operated maximum 8 seconds.
- ※ Refer to the page 3-26 for power max function.

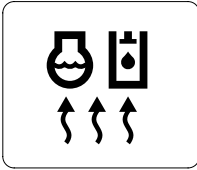
### (3) Preheat pilot lamp



21093CD39

- ① Turning the start key switch ON position starts preheating in cold weather.
- ② Start the engine after this lamp is OFF.

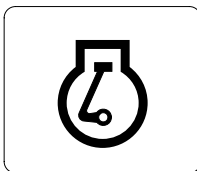
### (4) Warming up pilot lamp



21093CD40

- ① This lamp is turned ON when the coolant temperature is below 30°C (86°F).
- ② The automatic warming up is cancelled when the engine coolant temperature is above 30°C, or when 10 minutes have passed since starting the engine.

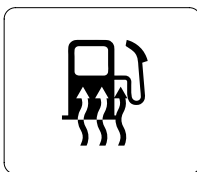
### (5) Decel pilot lamp



21093CD41

- ① Operating one touch decel switch on the RCV lever makes the lamp ON.
  - ② Also, the lamp will be ON and engine speed will be lowered automatically to save fuel consumption when all levers and pedals are at neutral position, and the auto idle function is selected.
- ※ **One touch decel is not available when the auto idle pilot lamp is turned ON.**
- ※ **Refer to the page 3-26.**

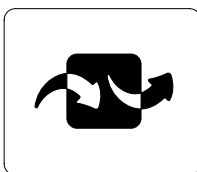
### (6) Fuel warmer pilot lamp



21093CD43

- ① This lamp is turned ON when the coolant temperature is below 10°C (50°F) or the hydraulic oil temperature 20°C (68°F).
- ② The automatic fuel warming is cancelled when the engine coolant temperature is above 60°C, or the hydraulic oil temperature is above 45°C since the start switch was ON position.

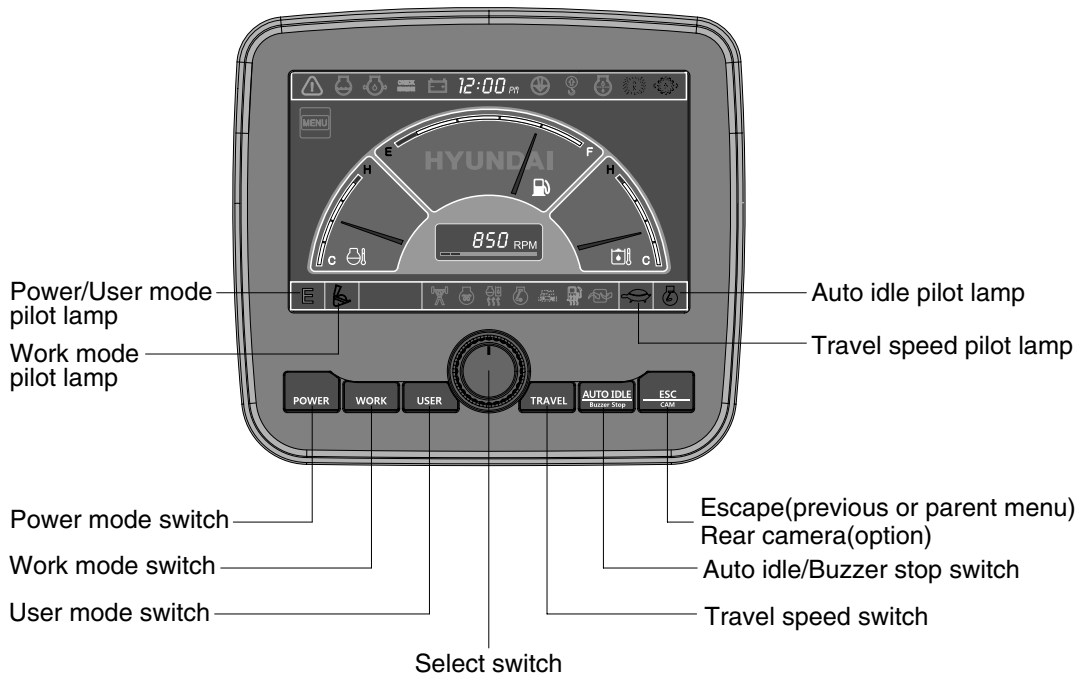
### (7) Maintenance pilot lamp



21093CD44

- ① This lamp will be ON when the consuming parts are needed to change or replace. It means that the change or replacement interval of the consuming parts remains below 30 hours.
- ② Check the message in maintenance information of main menu. Also, this lamp lights ON for 3 minutes when the start switch is ON position.

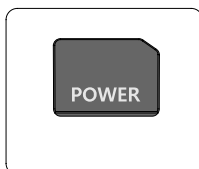
## 5) SWITCHES



21093CD45

※ When the switches are selected, the pilot lamps are displayed on the LCD. Refer to the page 3-7 for details.

### (1) Power mode switch






21093CD45A

- ① This switch is to select the machine power mode and selected power mode pilot lamp is displayed on the pilot lamp position.
  - P : Heavy duty power work.
  - S : Standard power work.
  - E : Economy power work.
- ② The pilot lamp changes E → S → P → E in order.

### (2) Work mode switch

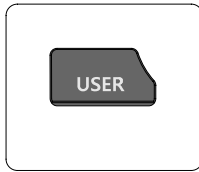


21093CD45C

- ① This switch is to select the machine work mode, which shifts from general operation mode to optional attachment operation mode.
  -  : General operation mode
  -  : Breaker operation mode (if equipped)
  -  : Crusher operation mode (if equipped)
  - Not installed : Breaker or crusher is not installed.

※ Refer to the page 4-6 for details.

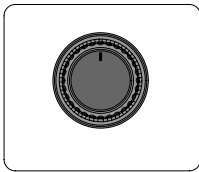
### (3) User mode switch



21093CD45D

- ① This switch is used to memorize the current machine operating status in the MCU and activate the memorized user mode.
  - Memory : Push more than 2 seconds.
  - Action : Push within 2 seconds.
  - Cancel : Push this switch once more within 2 seconds.
- ② Refer to the page 3-12 for another set of user mode.

### (4) Select switch



21093CD45E

- ① This switch is used to select or change the menu and input value.
- ② Knob push
  - Long (over 2 sec) : Return to the operation screen
  - Medium (0.5~2 sec) : Return to the previous screen
  - Short (below 0.5 sec) : Select menu
- ③ Knob rotation

This knob changes menu and input value.

  - Right turning : Down direction / Increase input value
  - Left turning : Up direction / Decreased input value

### (5) Auto idle/ buzzer stop switch

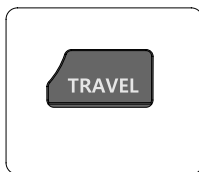


21093CD45F



- ① This switch is used to activate or cancel the auto idle function.
  - Pilot lamp ON : Auto idle function is activated.
  - Pilot lamp OFF : Auto idle function is cancelled.
- ② The buzzer sounds when the machine has a problem.

In this case, push this switch and buzzer stops, but the warning lamp blinks until the problem is cleared.

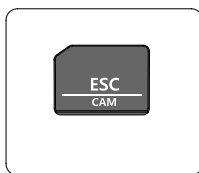
### (6) Travel speed control switch



21093CD45G

- ① This switch is used to select the travel speed alternatively.
  -  : High speed
  -  : Low speed

### (7) Escape/Camera switch

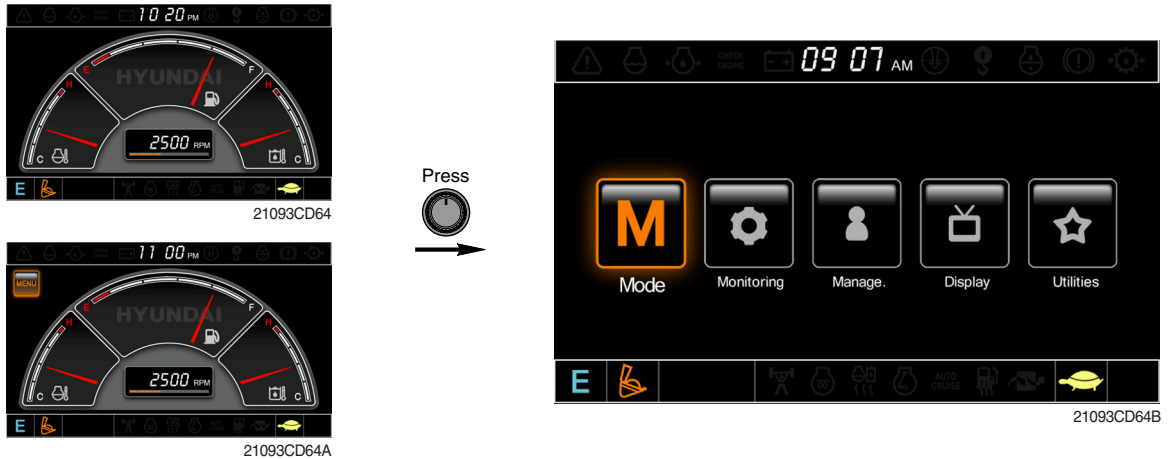


21093CD45H

- ① This switch is used to return to the previous menu or parent menu.
- ② In the operation screen, pushing this switch will display the view of the camera on the machine (if equipped).






Please refer to page 3-22 for the camera.
- ③ If the camera is not installed, this switch is used only ESC function.

## 6) MAIN MENU



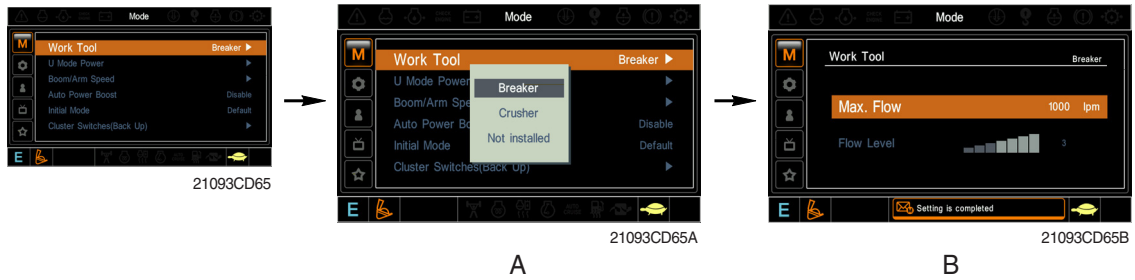
※ Please refer to select switch, page 3-10 for selection and change of menu and input value.

### (1) Structure

No	Main menu	Sub menu	Description
1	 Mode 21093CD64D	Work tool U mode power Boom/Arm speed Auto power boost Initial mode Cluster switch (back up)	Breaker, Crusher, Not installed User mode only Boom speed, Arm speed Enable, Disable Default, U mode Switch function
2	 Monitoring 21093CD64E	Active fault Logged fault Delete logged fault Monitoring (analog) Monitoring (digital) Operating hours	MCU, Engine ECM MCU, Engine ECM All logged fault delete, Initialization canceled Machine information Switch status, Output status Operating hours for each mode
3	 Management 21093CD64F	Maintenance information Machine security Machine Information A/S phone number Service menu	Replacement, Change interval oils and filters ESL mode setting, Password change Cluster, MCU, Engine, Machine A/S phone number, A/S phone number change Power shift, Hourmeter, Replacement history, Update
4	 Display 21093CD64G	Display item Clock Brightness Unit Language Screen type	Engine speed, Tripmeter A, Tripmeter B, Tripmeter C Clock Manual, Auto Temperature, Pressure, Flow, Date format Korean, English, Chinese A type, B type
5	 Utilities 21093CD64H	Tripmeter DMB Entertainment Camera setting Message box	3 kinds (A, B, C) DMB select, DAB select, Channel scan, Exit Play MP4, codec. Basic direction, Display switching, Full screen Record for fault, attachment etc.

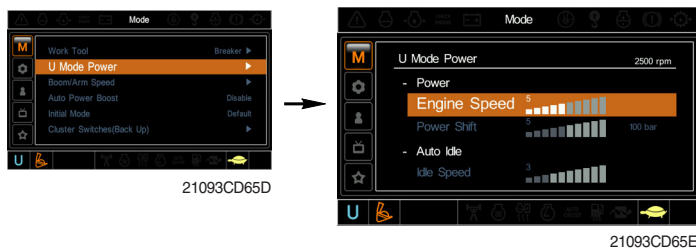
## (2) Mode setup

### ① Work tool



- A : Select one installed optional attachment.
  - B : Max flow - Set the maximum flow for the attachment.  
 Flow level - Reduce the operating flow from maximum flow.  
 Breaker - Max 7 steps, Reduced 10 lpm each step.  
 Crusher - Max 4 steps, Reduced 20 lpm each step.
- ※ The flow level is displayed with the work mode pilot lamp.

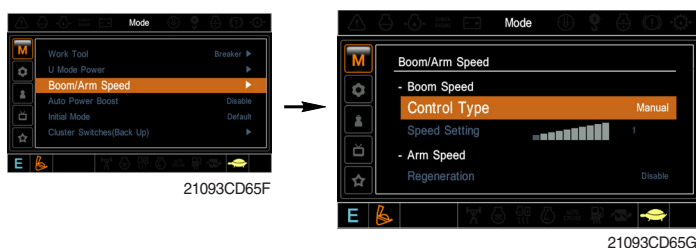
### ② U mode power



- Engine high idle rpm, auto idle rpm and pump torque (power shift) can be modulated and memorized separately in U-mode.
- U-mode can be activated by user mode switch.

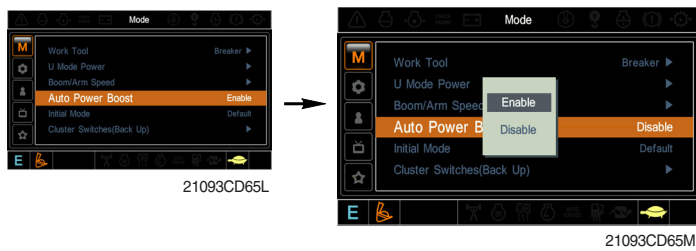
Step (█)	Engine speed (rpm)	Idle speed (rpm)	Power shift (bar)
1	1550	800	0
2	1600	850 (low idle)	3
3	1650	900	6
4	1700	950	9
5	1750	1000 (decel rpm)	12
6	1800	1050	16
7	1850	1100	20
8	1900	1150	26
9	1950	1200	32
10	2000	1250	38

### ③ Boom/Arm speed



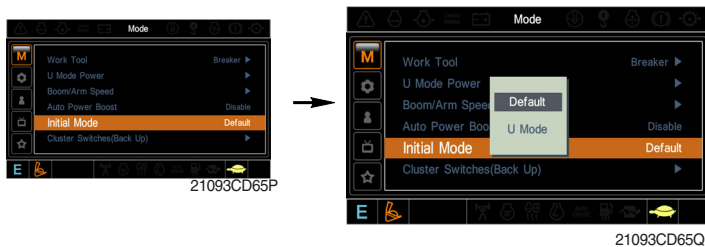
- **Boom speed**
  - Control type
    - Manual - Boom up speed is fixed as set steps.
    - Auto - Boom up speed is automatically adjusted as working conditions by the MCU.
  - Speed setting - Boom up speed is increased as much as activated steps.
- **Arm speed**
  - Regeneration - Arm regeneration function can be activated or cancelled.
    - Enable - Arm in speed is up.
    - Disable - Fine operation.

#### ④ Auto power boost



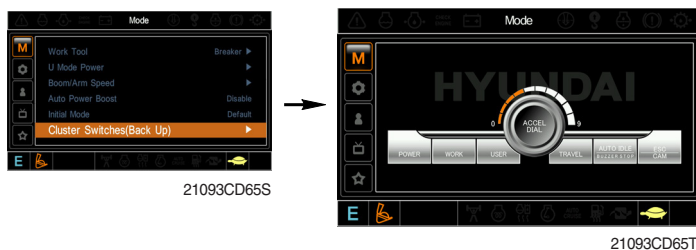
- The power boost function can be activated or cancelled.
- Enable - The digging power is automatically increased as working conditions by the MCU. It is operated max 8 seconds.
- Disable - Not operated.

#### ⑤ Initial mode



- Default - The initial power mode is set E mode when the engine is started.
- U mode - The initial power mode is set U mode when the engine is started.

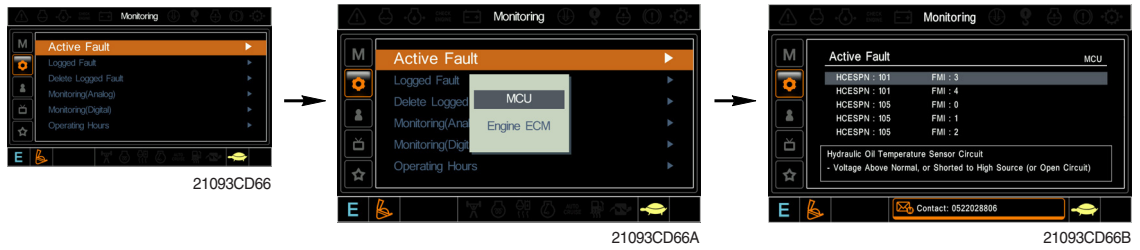
#### ⑥ Cluster switch (back up)



- The cluster switch can be selected and changed by this menu when the switches are abnormal on the cluster.
- In order to exit "Cluster switch" mode, please put the cursor on the ESC/CAM switch by turning the select switch and push the select switch.
- In "Cluster switch", other switches except "Select switch" do not work.

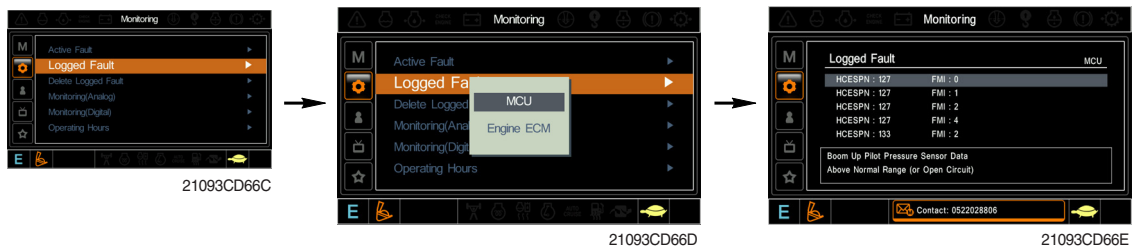
### (3) Monitoring

#### ① Active fault



· The active faults of the MCU or engine ECM can be checked by this menu.

#### ② Logged fault



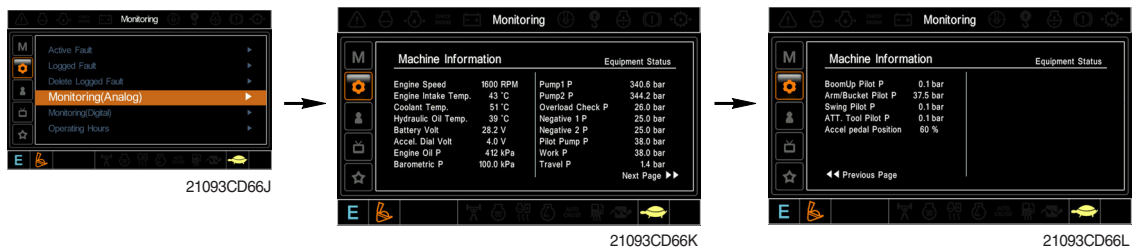
· The logged faults of the MCU or engine ECM can be checked by this menu.

#### ③ Delete logged fault



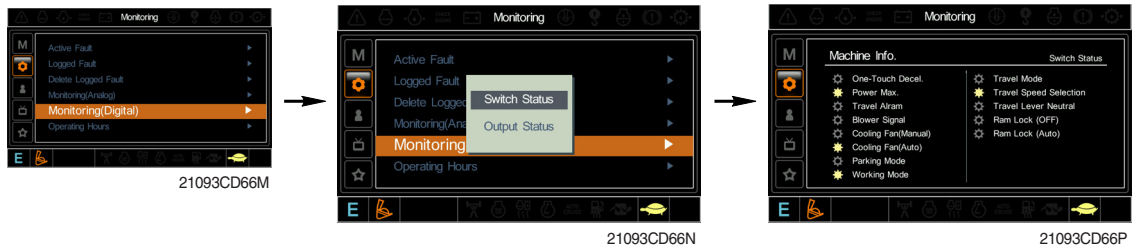
· The logged faults of the MCU or engine ECM can be deleted by this menu.


#### ④ Monitoring(Analog)



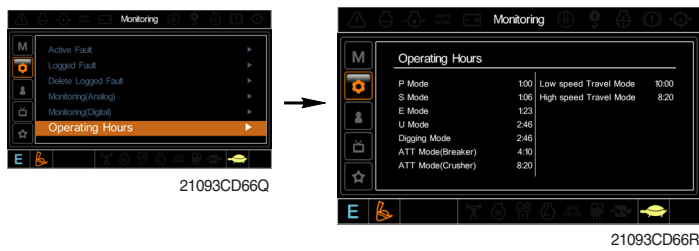
· The machine status such as the engine rpm, oil temperature, voltage and pressure etc. can be checked by this menu.

### ⑤ Monitoring (digital)



- The switch status or output status can be confirmed by this menu.
- The activated switch or output pilot lamps  are light ON.

### ⑥ Operating hours



- The operating hour of each mode can be confirmed by this menu.

#### (4) Management

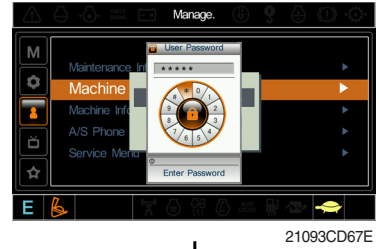
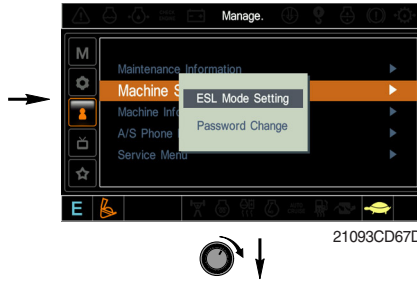
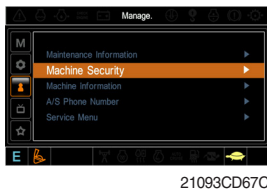
##### ① Maintenance information



- Alarm (⚙️ 🟡 🔴) : Gray ⚙️ - Normal  
Yellow 🟡 - First warning  
Red 🔴 - Second warning
- Replacement : The elapsed time will be reset to zero (0).
- Change interval : The change or replace interval can be changed in the unit of 50 hours.
- OK : Return to the item list screen.
- **Change or replace interval**

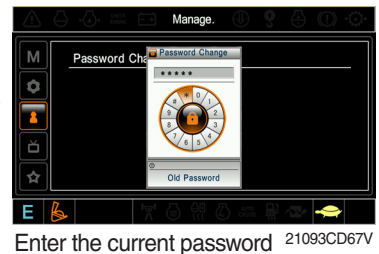
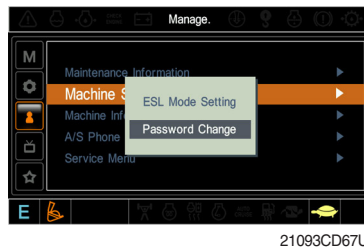
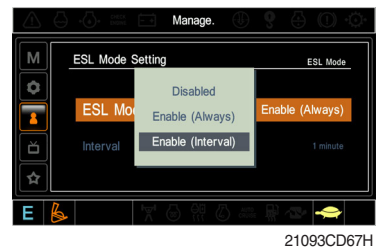
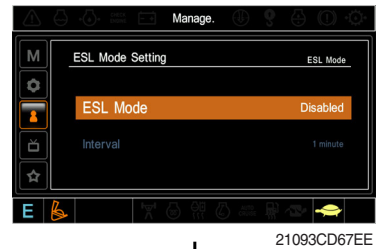
No	Item	Interval
1	Engine oil	500
2	Final gear oil	1000
3	Swing gear oil	1000
4	Hydraulic oil	5000
5	Pilot line filter	1000
6	Drain filter	1000
7	Hydraulic oil return filter	1000
8	Engine oil filter	500
9	Fuel filter	500
10	Pre-filter	500
11	Hydraulic tank breather	250
12	Air cleaner (inner)	500
13	Radiator coolant	2000
14	Swing gear pinion grease	1000

## ② Machine security



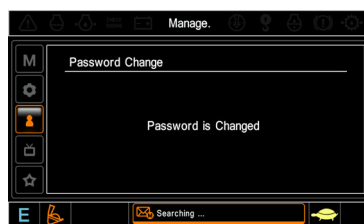
### ESL mode

- ESL : Engine Starting Limit
- ESL mode is designed to be a theft deterrent or will prevent the unauthorized operation of the machine.
- If the ESL mode was selected Enable, the password will be required when the start switch is turned ON.
- Disable : Not used ESL function
- Enable (always) : The password is required whenever the operator start engine.
- Enable (interval) : The password is required when the operator start engine first. But the operator can restart the engine within the interval time without inputting the password. The interval time can be set maximum 4 hours.



### Password change

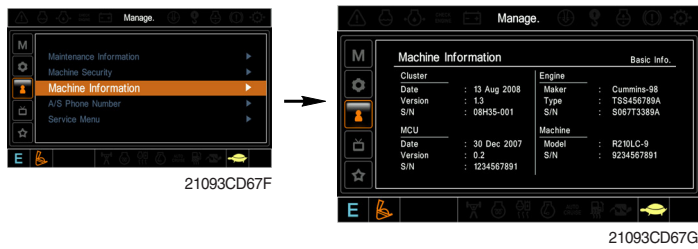
- The password is 5~10 digits.



The new password is stored in the MCU.

Enter the new password again

### ③ Machine Information

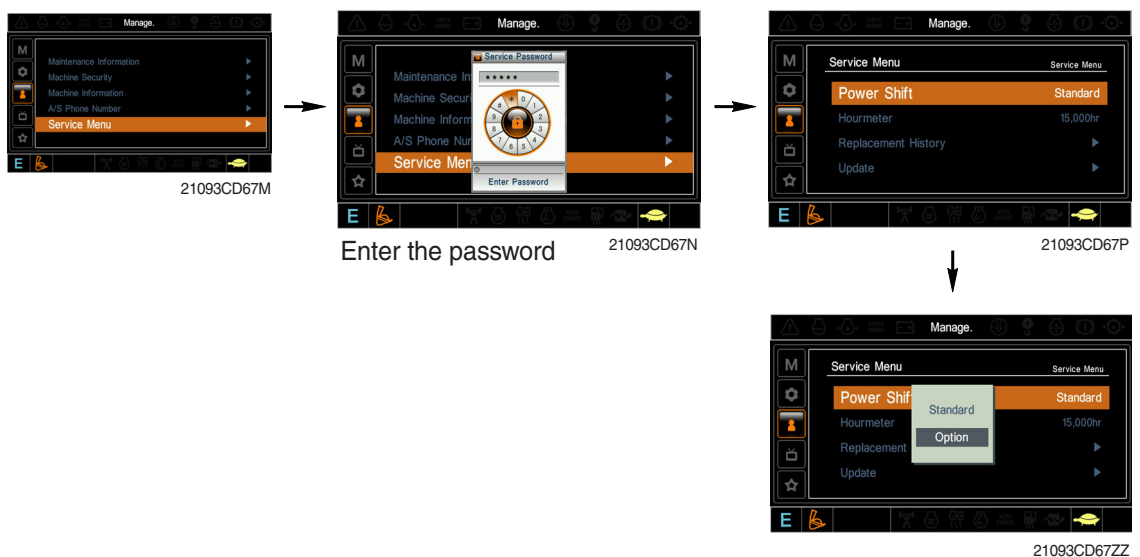


- This can confirm the identification of the cluster, MCU, engine and machine.

### ④ A/S phone number



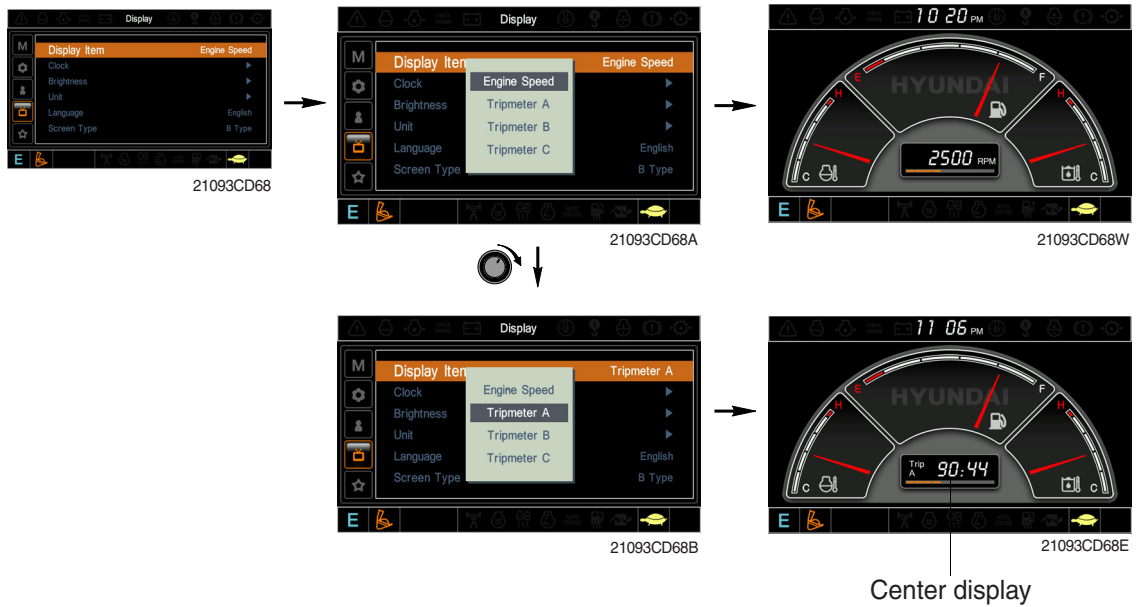
### ⑤ Service menu



- Power shift (standard/option) : Power shift pressure can be set by option menu.
- Hourmeter : Operating hours since the machine line out can be checked by this menu.
- Replacement history : Replacement history of the MCU and cluster can be checked by this menu.
- Update : Firm ware can be upgraded by this menu. (the USB port is located under the cluster)

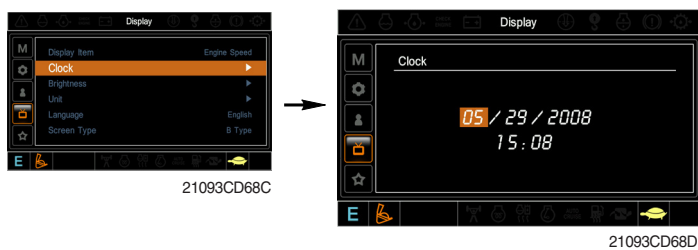
## (5) Display

### ① Display item



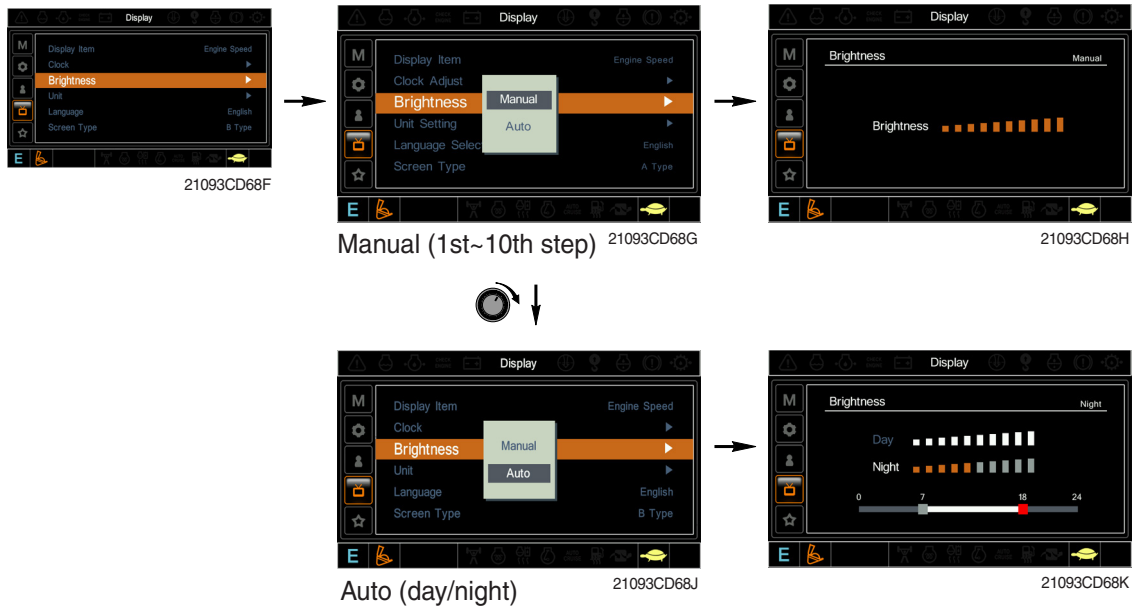
- The center display type of the LCD can be selected by this menu.
- The engine speed or each of the tripmeter (A,B,C) is displayed on the center display.

### ② Clock



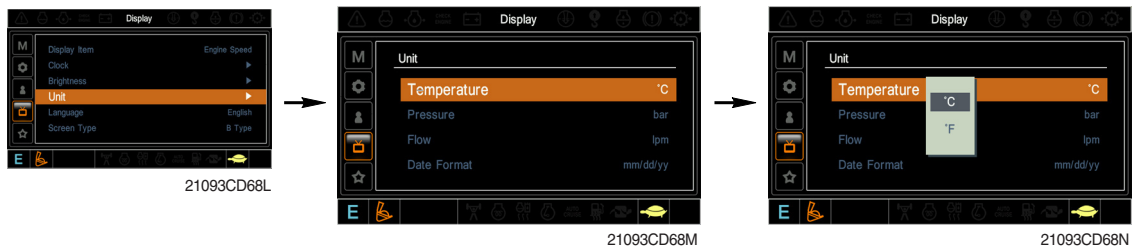
- The first line's three spots "\*\*/\*\*/\*\*\*\*" represent Month/Day/Year each.
- The second line shows the current time. (0:00~23:59)

### ③ Brightness



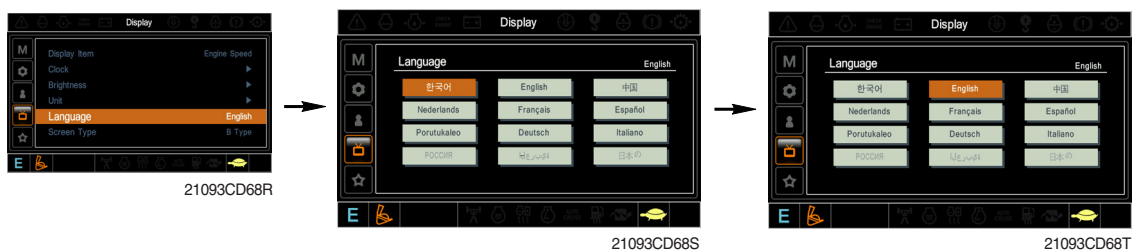
※ If "Auto" is chosen, brightness for day and night can be differently set up. Also by using the bar in lower side, users can define which time interval belongs to day and night. (in bar figure, gray area represents night time while white shows day time)

### ④ Unit



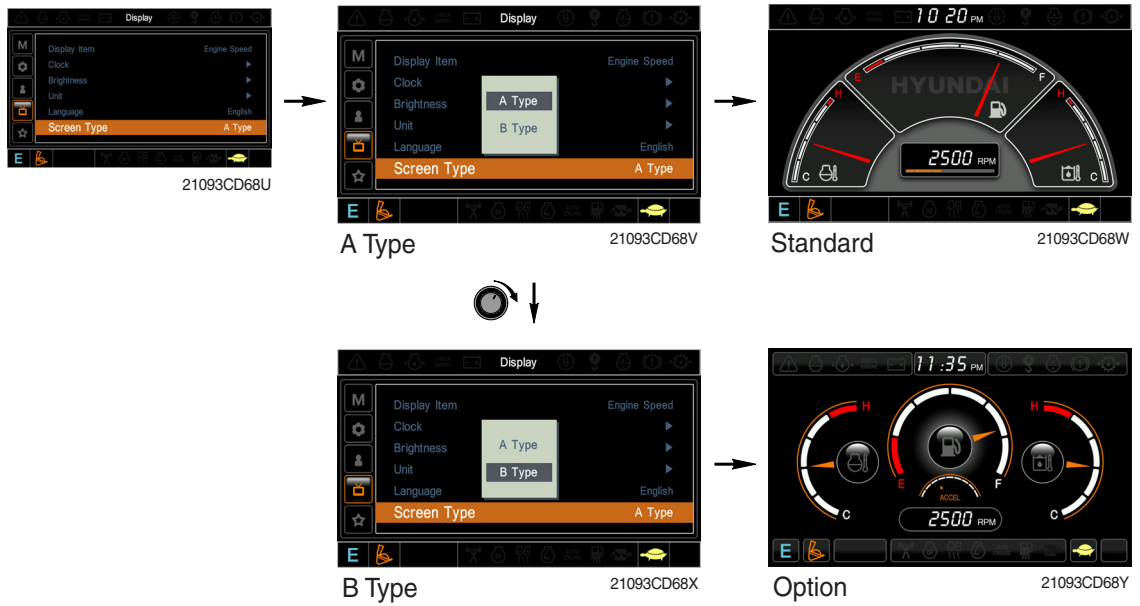
- Temperature : °C ↔ °F
- Pressure : bar ↔ MPa ↔ kgf/cm<sup>2</sup>
- Flow : lpm ↔ gpm
- Date format : yy/mm/dd ↔ mm/dd/yy ↔ dd-Mar-yy

### ⑤ Language



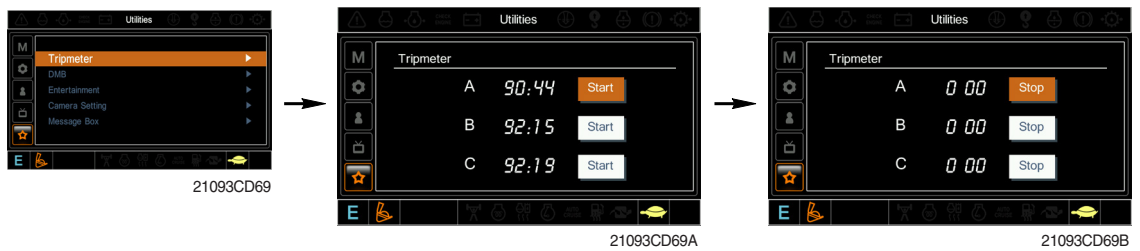
- User can select preferable language and all displays are changed the selected language.

## ⑥ Screen type



## (6) Utilities

### ① Tripmeter



- Maximum 3 kinds of tripmeters can be used at the same time.
- Each tripmeter can be turned on by choosing "Start" while it also can be turned off by choosing "Stop".
- If the tripmeter icon is activated in the operation screen, it can be controlled directly there.

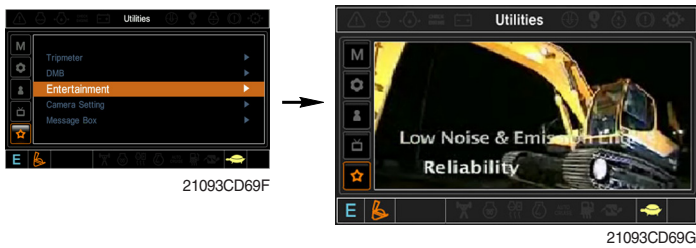
### ② DMB



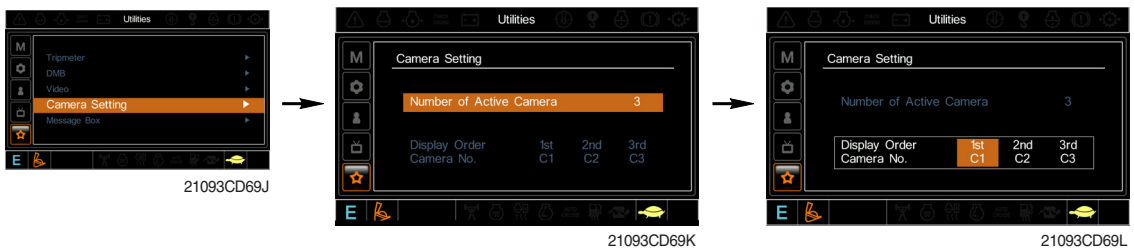
- DMB select : TV channel can be selected by this menu.
- DAB select : Audio channel can be selected by this menu.
- Channel scan : This menu can be used other region for TV/Audio.
- Exit : Exit DMB menu

### ③ Entertainment

- Play MP4 or codec file of external hard disk through USB port.
- The USB port is located under the cluster.



### ④ Camera setting



- Three cameras can be installed on the machine.
- The display order can be set by this menu.



- If the camera was not equipped, this menu is not useful.
- In the operation screen, if the ESC/CAM switch is pushed, the first ordered display camera will be viewed.
- Turning the select switch in clockwise direction, the next ordered will be shown and in counter-clockwise direction, the previously ordered will be shown.
- Push the select switch, the displayed screen will be enlargement.

### ⑤ Message box

- The history of the machine operating status can be checked by this menu.

