

## 4. MAINTENANCE CHECK LIST

### 1) DAILY SERVICE BEFORE STARTING

Check items	Service	Page
Visual check		
Fuel tank	Check, Refill	6-25
Hydraulic oil level	Check, Add	6-28
Engine oil level	Check, Add	6-18
Coolant level	Check, Add	6-20
Control panel & pilot lamp	Check, Clean	6-39
Prefilter	Check, Clean	6-26
Fan belt tension	Check, Adjust	6-24

### 2) EVERY 50 HOURS SERVICE

Check items	Service	Page
Fuel tank (Water sediment)	Drain	6-25
Track tension	Check, Adjust	6-34
Swing bearing grease	Lubricate	6-32
Swing reduction gear oil	Check, Add	6-32
Lubricate pin and bushing	Lubricate	6-38
· Boom cylinder tube end		
· Boom foot		
· Boom cylinder rod end		
· Arm cylinder tube end		
· Arm cylinder rod end		
· Boom + Arm connecting		
· Bucket cylinder tube end		
· Bucket cylinder rod end		
· Arm + Bucket connecting		
· Arm + Link, Bucket control		
· Bucket control rod		

### 3) INITIAL 50 HOURS SERVICE

Check items	Service	Page
Engine oil	Change	6-18, 19
Engine oil filter	Replace	6-18, 19
Prefilter (water, element)	Replace	6-26
Fuel filter	Replace	6-27
Bolts & Nuts	Check, Tight	6-8
<ul style="list-style-type: none"> <li>· Sprocket mounting bolts</li> <li>· Travel motor mounting bolts</li> <li>· Swing motor mounting bolts</li> <li>· Swing bearing mounting bolts</li> <li>· Engine mounting bolts</li> <li>· Counterweight mounting bolts</li> <li>· Turning joint locating bolts</li> <li>· Track shoe mounting bolts and nuts</li> <li>· Hydraulic pump mounting bolts</li> </ul>		

**Service the above items only for the new machine, and thereafter keep the normal service interval.**

### 4) EVERY 100 HOURS SERVICE

Check items	Service	Page
★ Return filter	Replace	6-30
★ Pilot line filter	Replace	6-31
★ Element in hydraulic tank breather	Replace	6-31
★ Drain filter cartridge	Replace	6-31

**★ Replace 4 filters for continuous hydraulic breaker operation only.**

### 5) INITIAL 250 HOURS SERVICE

Check items	Service	Page
Pilot line filter	Replace	6-31
Hydraulic return filter	Replace	6-30
Drain filter cartridge	Replace	6-31
Swing reduction gear oil	Change	6-32

## 6) EVERY 250 HOURS SERVICE

Check items	Service	Page
Battery electrolyte	Check, Add	6-39
Aircon & heater flesh filter	Check	6-43
Air breather element	Replace	6-31
Bolts & Nuts	Check, Tight	6-8
· Sprocket mounting bolts		
· Travel motor mounting bolts		
· Swing motor mounting bolts		
· Swing bearing mounting bolts		
· Engine mounting bolts		
· Counterweight mounting bolts		
· Turning joint locating bolts		
· Track shoe mounting bolts and nuts		
· Hydraulic pump mounting bolts		

## 7) INITIAL 500 HOURS SERVICE

Check items	Service	Page
Travel reduction gear oil	Change	6-33

## 8) EVERY 500 HOURS SERVICE

Check items	Service	Page
★Engine oil	Change	6-18, 19
★Engine oil filter	Replace	6-18, 19
Radiator, cooler fin and charge air cooler	Check, Clean	6-23
☆Air cleaner element (Primary)	Check, Clean	6-25
Fuel filter element	Replace	6-27
Prefilter	Change	6-26

★ If you use high sulfur containing fuel above than 0.5% or use low grade of engine oil reduce change interval.

☆ Clean the primary element only after 500 hours operation or when the air cleaner warning lamp blinks. Replace primary element and safety element after 4 times cleanings of primary element.

### 9) EVERY 1000 HOURS SERVICE

Check items	Service	Page
Travel motor reduction gear oil	Change	6-33
Swing reduction gear oil	Change	6-32
Grease in swing gear and pinion	Change	6-32
Hydraulic oil return filter	Replace	6-30
Drain filter cartridge	Replace	6-31
Pilot line filter	Replace	6-31

### 10) EVERY 2000 HOURS SERVICE

Check items	Service	Page
Hydraulic tank		
★ · Oil	Change	6-30
· Suction strainer	Check, Clean	6-30
Coolant	Change	6-20, 21, 22, 23

★Change oil every 600 hours of continuous hydraulic breaker operation.

## 11) WHEN REQUIRED

Whenever you have trouble in the machine, you must perform the service of related items, system by system.

Check items	Service	Page
<b>Fuel system</b>		
· Fuel tank	Drain or Clean	6-25
· Prefilter	Clean or Replace	6-26
· Fuel filter element	Replace	6-27
<b>Engine lubrication system</b>		
· Engine oil	Change	6-18, 19
· Engine oil filter	Replace	6-18, 19
<b>Engine cooling system</b>		
· Coolant	Add or Change	6-20, 21, 22, 23
· Radiator	Clean or Flush	6-20, 21, 22, 23
· Charge air cooler	Check	6-23
<b>Engine air system</b>		
· Air cleaner element	Replace	6-25
<b>Hydraulic system</b>		
· Hydraulic oil	Add or Change	6-29
· Return filter	Replace	6-30
· Drain line filter	Replace	6-31
· Pilot line filter	Replace	6-31
· Element of breather	Replace	6-31
· Suction strainer	Clean	6-30
<b>Undercarriage</b>		
· Track tension	Check, Adjust	6-34
<b>Bucket</b>		
· Tooth	Replace	6-36
· Side cutter	Replace	6-36
· Linkage	Adjust	6-35
· Bucket assy	Replace	6-35
<b>Air conditioner and heater</b>		
· Fresh filter	Clean, Replace	6-42
· Recirculation filter	Clean	6-43